Oriental motor

Rack and Pinion System

L Series

*О*STEP **AZ** Series Equipped



The Rack and Pinion System L Series Simplifies Compact, High-Power Linear Motion.

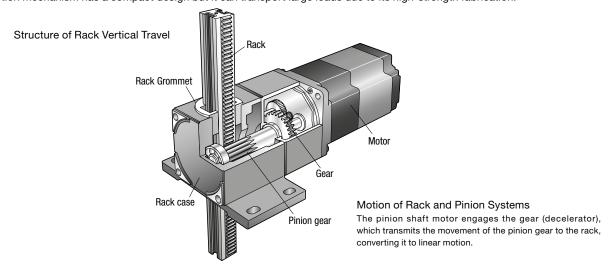
The **L** Series is a linear actuator in which a rack and pinion mechanism and a motor have been combined.

The motor is equipped with the *QSTEP* **AZ** Series that utilizes a battery-free absolute sensor, which allows for high positioning accuracy and high-load transportation up to 100 kg.

Easy to Use Linear Motion Mechanism that is "Compact" and "High Strength"

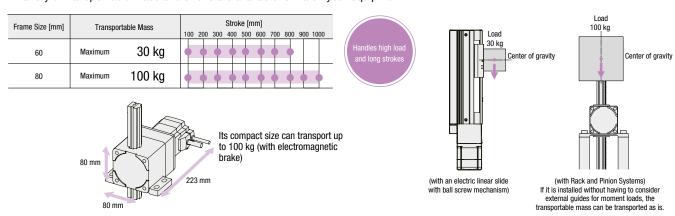
The Rack and Pinion System can easily convert the motor's rotation to linear motion.

The linear motion mechanism has a compact design but it can transport large loads due to its high-strength fabrication.



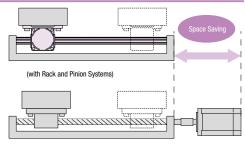
Vertical Operation Can Handle a Max. Transportable Load of 100 kg and a Max. Stroke of 1000 mm

A variety of transportable mass and stroke are available to match your equipment.



Space Saving

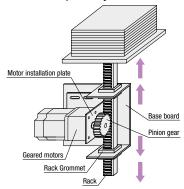
The body is able to move automatically by fixing the screw holes on both ends of the rack. It is effective in large equipment in which motor space is limited.



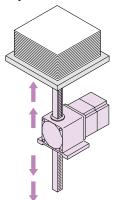
Shorter Time Between Design to Start-up

The Rack and Pinion System can reduce the number of parts used, and it can also significantly reduce the time spent on design and assembly.

If Parts are Purchased Separately

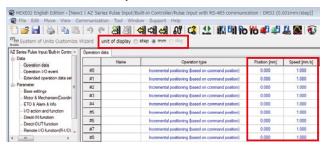


With Rack and Pinion Systems



Setting in Millimeter Increments

The drive motor is equipped with the \mathcal{U}_{STEP} **AZ** Series hybrid control system. By combining with the **MEXEO2*** support software, the linear motion can be easily set in millimeter increments, which allows for various linear motion applications.



[Minimum Travel Amount]

High-speed type 0.01 mm

High transportable mass type 0.001 mm

[Permissible Speed Range]

0~500 mm/s (High-speed type)

 $0{\sim}90$ mm/s (High transportable mass type, frame size 60 mm)

 $0{\sim}40$ mm/s (High transportable mass type, frame size 80 mm)

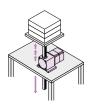
*The MEXEO2 support software can be downloaded from the Oriental Motor website.

What is Hybrid Control System **Q**STEP?

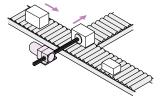
Aster is a stepper motor-based motor that can perform independent control in which the advantages of "closed loop control" and "open loop control" are combined. It can constantly monitor the motor's position, and it automatically switches between the two control system in response to the situation. It is usually driven in synchronization with the command using open loop control, which enhances its high-response capability. In an overload situation, it corrects the motor's position using closed loop control to continue operation. It is a motor that is easy to use and is also reliable.

Applications

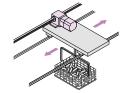
The Rack and Pinion Systems have many applications and they are easy to use.



They make vertical operation easy. Types with an electromagnetic brake are also available for vertical loads.



The high thrust force also makes push-and-pull operations easy.



A wide variety of strokes and speeds are available.



Using the screw holes on both ends of the rack can simplify bolting loads and securing the rack.

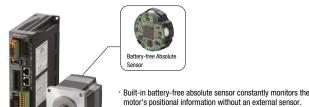
Please see the separate catalog for the **QSTEP AZ**Series product line-up.
To select a product, refer to the separate catalog, or see our website.



Easy Home Setting and Return-to-Home with an Absolute System Equipped with the $\alpha_{STEP}AZ$ Series Hybrid Control System

A compact mechanical multi-turn absolute sensor (patented) has been developed. This can help improve productivity and reduce costs.

QSTEP AZ Series Equipped with Battery-free Absolute Sensor



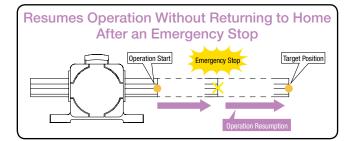
Return-to-Home Not Required

(Built-in controller type)

If the power shuts down during a positioning operation, the positioning information is retained. Furthermore, for built-in controller types, positioning operations can restart without a return-to-home when recovering from an emergency stop or a loss of power scenario.

High Reliability with Closed Loop Control

High Efficiency Technology Reduces Motor Heat Generation



Battery-Free

No battery is required because it is a mechanical-type sensor. Because positioning information is managed mechanically by the absolute sensor, the positioning information can be preserved, even if the power turns off, or if the cable between the motor and the driver are disconnected.*

Reduced Maintenance

Because there's no battery that needs replacing, maintenance time and costs can be reduced.

Unlimited Driver Installation Possibilities

Because there is no need to secure space for battery replacement, there are no restrictions on the installation location of the driver, improving the flexibility and freedom of the layout design of the control box.

Safe for Overseas Shipping

With normal batteries that self-discharge, care must be taken when the equipment requires a long shipping time, such as when being sent overseas. The absolute sensor does not require a battery, so there is no limit to how long the positioning information is maintained. In addition, there's no need to worry about various safety regulations, which must be taken into consideration when shipping a battery overseas.

Position Holding Even When the Cable Between the Motor and Driver is Detached*

Positioning information is stored within the absolute sensor.

*Please note, the motor cabe must not be disconnected from the driver when the unit is live. Otherwise damage may occur.

No Home Sensor Required

Because it is an absolute system, no home sensor is required.

High-Speed Return-to-Home Operation

Because return-to-home is possible without using a home sensor, return-to-home can be performed at high speed without taking the specifications for sensor sensitivity into account, allowing for a shortened machine cycle.

Reduced Cost

Sensor and wiring costs can be reduced, allowing for lower system costs.

Simple Wiring

Wiring is simplified, and the degree of freedom for equipment design is increased.

Not Affected by Sensor Malfunctions

No need to worry about sensor malfunctions, sensor damage or sensor disconnection.

Improved Return-to-Home Accuracy

Home position accuracy is increased because the return-to-home action is performed regardless of any variations in home sensor sensitivity.

*If no limit sensor is installed, movements that exceed the limit values can be avoided through the use of the limits in the driver software.

Easy Home Position Setting

The home position can be easily set by pressing a switch on the front of the driver, which is saved by the absolute sensor. In addition, home setting is possible with the **MEXEO2** support software or by using an external input signal.

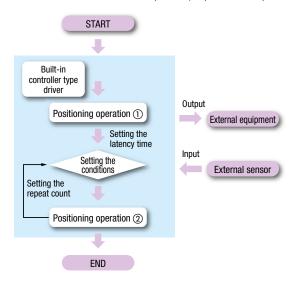


The sequence function simplifies programs

(Available only on the built-in position function type)

By importing output signals for controlling other equipment or external input signals such as those from sensors, the **AZ** Series type can simplify sequence control programs.

- Number of positioning operation data items that can be set (up to 256 points)
- Number of general-purpose I/O points (9 points for input and 6 points for output)
- Number of communication I/O points (16 points for input and 16 points for output)



Examples of Loop Function-Assisted Operation

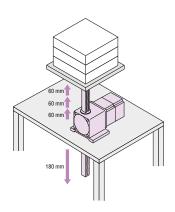
A loop function is a function in which the operation of the linked operation data number is repeated according to the set number of times.

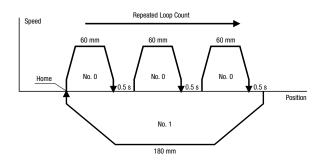
Rack and Pinion Motor Product Name: LM2F500AZMC-2

Driver Product Name: **AZD-AD**Application: Hoisting buckets

Operating Condition: Return to home after repeating 60 mm travel and 0.5 second stop three times.

Would like a simple method without using PLC.





Example of **MEXEO2** Support Software Setting

Speed and travel amount are set as "Operating Data".

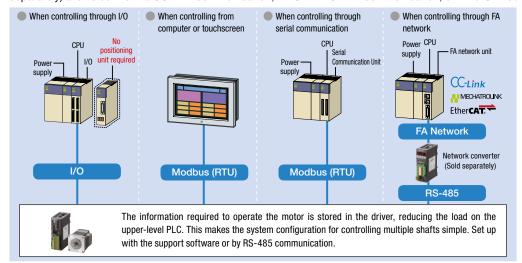
Operating Data

	Name	Operation type	Position [mm]	Speed [mm/s]	Acc	iment [%]	Drive-complete delay time [s]	Link	Nex	lth	Loop count	Loop offset	Loop end No.
#0		Incremental positioning (based on command position)	60.00	60.00	- {	6	0.500	Automatic Sequential	{}	\subseteq	loop 3{	0.00	}L-End
#1		Absolute positioning	0.00	60.00	}	b	0.000	No link	}	}	- \	0.00	
Traveling Amount Set			Setting	,	Stop Tin	ne Setting	,	1		Repetition Cor	unt Setting		

Available Drivers to suit a variety of host systems

Built-in Controller Type FLEX

Set the operating data in the driver, and the operating data is selected and executed from the host system. Host system connection and control is performed through I/O, Modbus (RTU), RS-485 communication, or FA network. The use of a network converter (sold separately) allows control via CC-Link communication, MECHATROLINK communication, or EtherCAT communication.

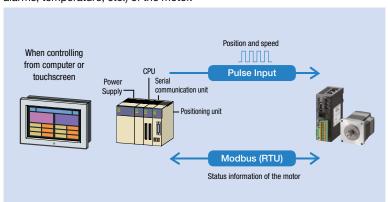


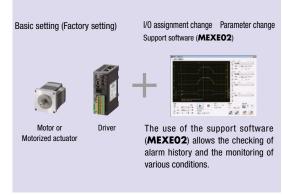


FLEX is a general term of the products that support I/O control, Modbus (RTU) control, and FA network control via a network converter.

Pulse Input Type with RS-485 Communication

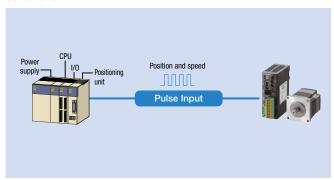
This type executes operation by inputting pulses to the driver. The motor is controlled from the positioning unit (pulse generator) provided by the customer. The use of RS-485 communication allows the monitoring of status information (position, speed, torque, alarms, temperature, etc.) of the motor.

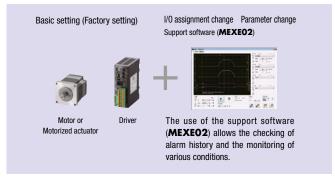




Pulse Input Type

This type executes operation by inputting pulses to the driver. The motor is controlled from the positioning unit (pulse generator) provided by the customer. The use of the support software (**MEXEO2**) allows the checking of alarm history and the monitoring of various conditions.





- CC_Link and MECHATROLINK are the registered trademarks of the CC-Link Partner Association and the MECHATROLINK Members Association, respectively.
- Ether CAT: → is the registered trademark licensed by Beckhoff Automation in Germany.
- The support software (MEXEO2) can be downloaded from the Oriental Motor website. The media is also available (for free).

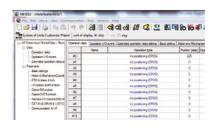
Simple Operation with Support Software

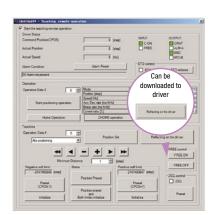
The support software enables data setting and verification of the actual drive by using a computer.

Support Software (MEXEO2)

The support software can be downloaded from the website.

- Operating Data and Parameter Settings
 Setting of operation data and parameters is easily performed via computer. Because the setting data can be saved, when the driver is replaced, the same settings can be used by downloading the saved data to the new driver.
- Teaching and Remote Operation
 By using the data setting software and manual positioning, the operation command information can be downloaded to the driver. Use when setting up equipment.





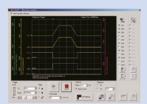
 Multi-monitoring enables remote operation and teaching while monitoring.

Various Monitoring Functions

I/O Monitoring
The status of I/O wiring
to the driver can be
verified by computer.
This can be used for
post-wiring I/O checks
or I/O checks during
operation.



Waveform Monitoring
The operational state
of the motor (such as
command speed and
motor load factor),
can be checked by an
oscilloscope-like image.
This can be used for
equipment start-up and
adjustment.



Alarm Monitoring When an abnormality occurs, the details of the abnormality and the solution can be checked.



■Product Line

Rack and Pinion Motor

Frame Size	Туре	Electromagnetic Brake	Travel Direction	Transportable	Permissible Speed Range	Stroke	
[mm]	туре		Horizontal (B type)	Vertical (F type)	Mass [kg]	[mm/s]	[mm]
	High-Speed Type				7	0~500	- 100~800
60					10	0~250	
30	High Transportable Mass Type	Blank			30	0~90	100 000
	High-Speed Type	Type High iransportable			7	0~500	-
90					20	0~250	
80	High				70	0~40	100~1000
	Mass Type				100	0~20	

Driver

Туре

Built-in Controller



Single-Phase/ Three-Phase 200-240 VAC

Pulse Input with RS-485 Communication



Single-Phase/ Three-Phase 200-240 VAC

Pulse Input



Single-Phase/ Three-Phase 200-240 VAC

How to Read Specifications Table

Specifications

	Frame Size			60 mm	80 mm			
	Actuator Product Name	Standard		LM2□500AZAC-□	LM4□500AZAC-□			
	Actuator Product Name	with Electromagnetic Brake		LM2□500AZMC-□	LM4□500AZMC-□			
	Built-in Controller T			AZD-CD (Single-Phase/Three	e-Phase 200-240 VAC)			
	Driver Product Name	Pulse Input Type with RS-4	185 Communication	AZD-CX (Single-Phase/Thre	e-Phase 200-240 VAC)			
		Pulse Input Type		AZD-C (Single-Phase/Three	2-Phase 200-240 VAC)			
	Equipped Motor (AZ Series)			AZM66				
1)—	-Maximum Speed		mm/s	500				
2-	-Transportable Mass		kg	10 (250 mm/s) 7 (500 mm/s)	20 (250 mm/s) 7 (500 mm/s)			
3-	-Maximum Acceleration		m/s ²	1				
4)—	-Thrust*1		N	110 (250 mm/s) 77 (500 mm/s)	220 (250 mm/s) 77 (500 mm/s)			
<u></u>	Push Force		N	110	220			
6 —	-Holding Force	Power On	N	110	220			
0		with Electromagnetic Brake N		110	220			
7-	-Minimum Travel Amount		mm	0.01				
8-	-Rotor Inertia		J: kg m ²	370×10 ⁻⁷ (530×10 ⁻⁷)* ²				
9-	-Stroke		mm	100, 200, 300, 400, 500, 600, 700, or 800	100, 200, 300, 400, 500, 600, 700, 800, 900, or 1000			
		Voltage and Frequency		Single-Phase/Three-Phase 200-240 VAC -15 to +6% 50/60 Hz				
	Power Supply Input		Single-Phase 100-120 VAC	3.8				
	rowei ouppiy iliput	Input Current A	Single-Phase 200-240 VAC	2.3				
			Three-Phase 200-240 VAC	1.4				
	Control Power Supply			24 VDC±5%*3 0.25 A (0.5 A)*2				

[■] Either **F** (vertical to the mounting foot surface) or **B** (horizontal to the mounting foot surface) indicating the rack moving direction is entered where the box ☐ is located within the product name. A number indicating the rack stroke is entered where the box ☐ is located within the product name.

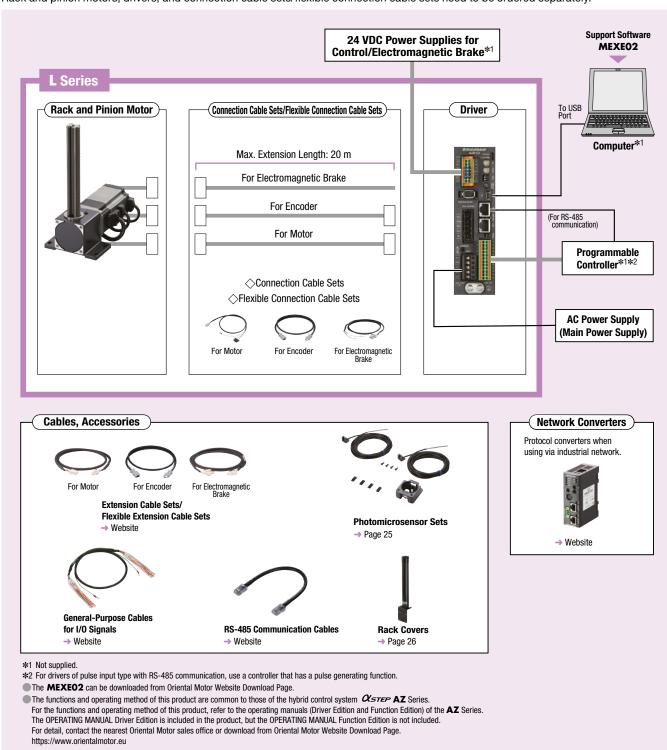
- *1 For a value obtained by adding the acceleration thrust of a load to the load thrust, do not exceed the thrust amount.
- *2 The bracket () indicates the value for the product with an electromagnetic brake.
- *3 For the type with an electromagnetic brake, a 24 VDC ± 4 % specification applies if the wiring distance between the motor and the driver is extended to 20 m using a cable.
- Depending on the product, limitations and caution may be required for usage. For details, refer to the notes on each product page.
- ① Maximum Speed: Maximum speed allowed when transporting the transportable mass.
- 2 Transportable Mass: Mass that can be moved under operating performance of the rack and pinion motor.
- 3 Maximum Acceleration: The maximum acceleration allowed when the transportable mass is transferred.
- ④ Thrust: Force from the rack that pushes the load when speed is constant.
- (5) Push Force: The pressure applied to the load during the pushing operation.
- (6) Holding Force: Holding force when the motor is stopped or when the electromagnetic brake is operating, while power is supplied.
- Minimum Travel Amount: The minimum distant that the rack travels. (Factory setting)
- 8 Rotor Inertia: This refers to the inertia of the rotor inside the motor.
- Stroke: The maximum distance the rack can be pushed and pulled.

[•] When the rack is moved in a vertical direction, the load mass that can be driven is the value obtained by subtracting the rack mass from the transportable mass. Refer to 'Dimensions' for the rack mass.

■System Configuration

 Combination of L Series with Electromagnetic Brake and either Built-in Controller Type Driver or Pulse Input Type Driver with RS-485 Communication

This is an example of a configuration using I/O control or RS-485 communication in a built-in controller type driver. Rack and pinion motors, drivers, and connection cable sets/flexible connection cable sets need to be ordered separately.



●Example of System Configuration Pricing

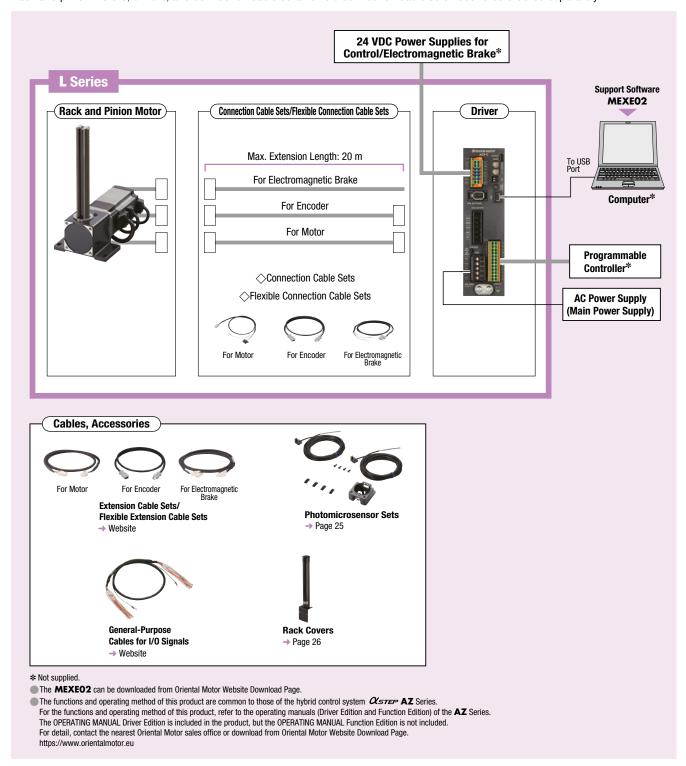


 \blacksquare The system configuration shown above is an example. Other combinations are also available. $\boxed{\text{Note}}$

The motor cable and electromagnetic brake cable from the motor cannot be connected directly to the driver. When connecting to a driver, use a connection cable.

Combination of L Series with Electromagnetic Brake and Pulse Input Type Driver

This is an example of a single-axis system configuration using a programmable controller (with pulse generating function). Rack and pinion motors, drivers, and connection cable sets/flexible connection cable sets need to be ordered separately.



●Example of System Configuration Pricing

Rack and Pinion Motor		Driver	+	Connection Cable Set
LM2B90AZMC-1	l	AZD-C	1	CC030VZFB
803.00 €]	430.00 €		63.00 €

The system configuration shown above is an example. Other combinations are also available.
Note

The motor cable and electromagnetic brake cable from the motor cannot be connected directly to the driver. When connecting to a driver, use a connection cable.

■ Product Number Code

Rack and Pinion Motors

LM 4 F 500 AZ M C - 1

1 2 3 4 5 6 7 8

Drivers

AZD - C D 3

Connection Cable Sets/Flexible Connection Cable Sets

CC 050 V Z F B

1 2 3 4 5 6

1	Series Name	LM: L Series Rack and Pinion Motor			
2	Frame Size	2 : 60 mm 4 : 80 mm			
3	Moving Direction of Rack	F : Vertical to Mounting Foot Surface B : Horizontal to Mounting Foot Surface			
4	Rack Maximum Speed	40 : 40 mm/s 90 : 90 mm/s 500 : 500 mm/s			
(5)	Equipped Motor	AZ: AZ Series			
6	Motor Shaft Features	A: Standard M: with Electromagnetic Brake			
7	Motor Specifications	C: AC Power Supply Input Specifications			
8	Stroke	1: 100 mm 2: 200 mm 3: 300 mm 4: 400 mm 5: 500 mm 6: 600 mm 7: 700 mm 8: 800 mm 9: 900 mm 10: 1000 mm			

1	Driver Type	AZD: AZ Series Driver
2	Power Supply Input	A: Single-Phase 100-120 VAC C: Single-Phase/Three-Phase 200-240 VAC
3	Туре	D: Built-in Controller Type X: Pulse Input Type with RS-485 Communication Blank: Pulse Input Type

1		CC: Cable
2	Length	005: 0.5 m 010: 1 m 015: 1.5 m 020: 2 m 025: 2.5 m 030: 3 m 040: 4 m 050: 5 m 070: 7 m 100: 10 m 150: 15 m 200: 20 m
3	Reference Number	
4	Applicable Model	Z: AZ Series
(5)	Cable Type	F : Connection Cable Set R : Flexible Connection Cable Set
6	Electromagnetic Brake	Blank: without Electromagnetic Brake B: with Electromagnetic Brake

Product Line

Rack and Pinion Motors



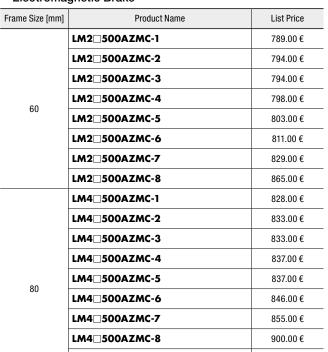
♦ High-Speed Type

Frame Size [mm]	Product Name	List Price
	LM2_500AZAC-1	611.00 €
	LM2□500AZAC-2	615.00 €
	LM2□500AZAC-3	615.00 €
60	LM2□500AZAC-4	620.00 €
00	LM2□500AZAC-5	624.00 €
	LM2□500AZAC-6	633.00 €
	LM2□500AZAC-7	651.00 €
	LM2□500AZAC-8	687.00 €
	LM4D500AZAC-1	650.00 €
	LM4□500AZAC-2	654.00 €
	LM4□500AZAC-3	654.00 €
	LM4_500AZAC-4	659.00 €
80	LM4D500AZAC-5	659.00 €
80	LM4□500AZAC-6	668.00 €
	LM4□500AZAC-7	677.00 €
	LM4□500AZAC-8	721.00 €
	LM4_500AZAC-9	739.00 €
	LM4□500AZAC-10	757.00 €

[■] Either F (vertical to the mounting foot surface) or B (horizontal to the mounting foot surface) indicating the rack moving direction is entered where the box
is located within the product name.

Product Name

⇔ High-Speed Type with Electromagnetic Brake



[■] Either F (vertical to the mounting foot surface) or B (horizontal to the mounting foot surface) indicating the rack moving direction is entered where the box

is located within the product name.

♦ High-Transportable-Mass Type

Frame Size [mm]



List Price

757.00 €

775.00€

	LM2□90AZAC-1	624.00 €
	LM2□90AZAC-2	629.00 €
	LM2□90AZAC-3	629.00 €
00	LM2□90AZAC-4	633.00 €
60	LM2□90AZAC-5	638.00 €
	LM2□90AZAC-6	646.00 €
	LM2□90AZAC-7	664.00 €
	LM2□90AZAC-8	700.00 €
	LM4_40AZAC-1	668.00 €
	LM4□40AZAC-2	672.00 €
	LM4□40AZAC-3	672.00 €
	LM4□40AZAC-4	677.00 €
80	LM4_40AZAC-5	677.00 €
ου	LM4_40AZAC-6	686.00 €
	LM4 40AZAC-7	695.00 €
	LM4 40AZAC-8	739.00 €

[■] Either F (vertical to the mounting foot surface) or B (horizontal to the mounting foot surface) indicating the rack moving direction is entered where the box

is located within the product name.

LM4_40AZAC-9

LM4-40AZAC-10

LM4_500AZMC-9

LM4_500AZMC-10



918.00€

935.00 €

Frame Size [mm]	Product Name	List Price
	LM2□90AZMC-1	803.00 €
	LM2□90AZMC-2	807.00 €
	LM2□90AZMC-3	807.00 €
60	LM2□90AZMC-4	811.00 €
00	LM2□90AZMC-5	816.00 €
	LM2□90AZMC-6	825.00 €
	LM2□90AZMC-7	843.00 €
	LM2□90AZMC-8	878.00 €
	LM4□40AZMC-1	846.00€
	LM4□40AZMC-2	851.00 €
	LM4□40AZMC-3	851.00 €
	LM4□40AZMC-4	855.00 €
80	LM4□40AZMC-5	855.00 €
00	LM4□40AZMC-6	864.00 €
	LM4□40AZMC-7	873.00 €
	LM4□40AZMC-8	918.00 €
	LM4□40AZMC-9	935.00 €
	LM4□40AZMC-10	953.00 €

[■] Either F (vertical to the mounting foot surface) or B (horizontal to the mounting foot surface) indicating the rack moving direction is entered where the box

is located within the product name.

Drivers

⇔Built-in Controller Type





◇Pulse Input Type with RS-485 Communication

Power Supply Input	Product Name	List Price
Single-Phase/Three-Phase 200-240 VAC	AZD-CX	480.00€



Power Supply Input	Product Name	List Price
Single-Phase/Three-Phase 200-240 VAC	AZD-C	430.00 €

Connection Cable Sets/Flexible Connection Cable Sets

Use a flexible connection cable set if the cable will be bent.

The motor cable and electromagnetic brake cable from the motor cannot be connected directly to the driver. When connecting to a driver, use a connection cable.







For Motor





For Encoder For Electromagnetic Brake

		For N	Notor For Encoder
Product Line	Length L [m]	Product Name	List Price
	0.5	CC005VZF	29.00 €
	1	CC010VZF	29.00 €
	1.5	CC015VZF	33.00 €
	2	CC020VZF	38.00 €
	2.5	CC025VZF	43.00 €
Connection Cable	3	CC030VZF	48.00 €
Sets	4	CC040VZF	75.00 €
	5	CC050VZF	84.00 €
	7	CC070VZF	104.00 €
	10	CC100VZF	135.00 €
	15	CC150VZF	187.00 €
	20	CC200VZF	237.00 €
	0.5	CC005VZR	65.00 €
	1	CC010VZR	65.00 €
	1.5	CC015VZR	70.00 €
	2	CC020VZR	76.00 €
	2.5	CC025VZR	80.00€
Flexible	3	CC030VZR	85.00 €
Connection Cable Sets	4	CC040VZR	97.00 €
	5	CC050VZR	108.00 €
	7	CC070VZR	137.00 €
	10	CC100VZR	181.00 €
	15	CC150VZR	262.00 €
	20	CC200VZR	326.00 €

=looti omagi	iono Brano	1 of Miotor 1 of Endodor	Tor Elootromagnotto Brano
Product Line	Length L [m]	Product Name	List Price
	0.5	CC005VZFB	40.00 €
	1	CC010VZFB	40.00 €
	1.5	CC015VZFB	46.00 €
	2	CC020VZFB	52.00 €
	2.5	CC025VZFB	57.00 €
Connection Cable	3	CC030VZFB	63.00 €
Sets	4	CC040VZFB	93.00 €
	5	CC050VZFB	103.00 €
	7	CC070VZFB	127.00 €
	10	CC100VZFB	163.00 €
	15	CC150VZFB	225.00 €
	20	CC200VZFB	285.00 €
	0.5	CC005VZRB	87.00 €
	1	CC010VZRB	87.00 €
	1.5	CC015VZRB	95.00 €
	2	CC020VZRB	103.00 €
	2.5	CC025VZRB	109.00 €
Flexible Connection Cable Sets	3	CC030VZRB	115.00 €
	4	CC040VZRB	131.00 €
	5	CC050VZRB	146.00 €
	7	CC070VZRB	184.00 €
	10	CC100VZRB	237.00 €
	15	CC150VZRB	331.00 €
	20	CC200VZDD	422 00 E

Included

Rack and Pinion Motors

Included	Operating Manual
Туре	oporating manual
Common to All Types	1 Copy

Drivers

Type	Connector	Operating Manual
Common to All Types	CN4 Connector (1 pc.) CN1 Connector (1 pc.) CN5 Connector (1 pc.) Connector Lever (1 pc.)	1 Copy

Connection Cable Sets/Flexible Connection Cable Sets

Included	Operating Manual
Connection Cable Set	-
Flexible Connection Cable Set	1 Copy

Please see the separate catalog for the **QSTEP AZ**Series product line-up.
To select a product, refer to the separate catalog, or see our website.



High-Speed Type

Specifications

Frame Size			60 mm	80 mm
Actuator Product Name	Standard		LM2□500AZAC-■	LM4□500AZAC-■
Actuator Froduct Name	with Electromagnetic Brake		LM2□500AZMC-□	LM4□500AZMC-□
	Built-in Controller Type		AZD-CD (Single-Phase/Thr	ee-Phase 200-240 VAC)
Driver Product Name	Pulse Input Type with RS-48	5 Communication	AZD-CX (Single-Phase/Three	ee-Phase 200-240 VAC)
	Pulse Input Type		AZD-C (Single-Phase/Thre	e-Phase 200-240 VAC)
Equipped Motor (AZ Series)			AZM6	6
Maximum Speed		mm/s	500	
Transportable Mass		kg	10 (250 mm/s) 7 (500 mm/s)	20 (250 mm/s) 7 (500 mm/s)
Maximum Acceleration m/s ²		1		
Thrust*1		N	110 (250 mm/s) 77 (500 mm/s)	220 (250 mm/s) 77 (500 mm/s)
Push Force	N		110	220
Holding Force	Power On	N	110	220
	with Electromagnetic Brake	N	110	220
Minimum Travel Amount	nimum Travel Amount mm		0.01	
Rotor Inertia	ertia J: kg m²		370×10 (530×10	
Stroke		mm	100, 200, 300, 400, 500, 600, 700, or 800	100, 200, 300, 400, 500, 600, 700, 800, 900, or 1000
Voltage and Frequency		Single-Phase/Three-Phase 200-24	0 VAC -15 to +6% 50/60 Hz	
Power Supply Input	Innut Current	Single-Phase 100-120 VAC	3.8	
input ourront	input current A	Single-Phase 200-240 VAC	2.3	
		Three-Phase 200-240 VAC	1.4	
Control Power Supply			24 VDC±5%*3 0.3	25 A (0.5 A)*2

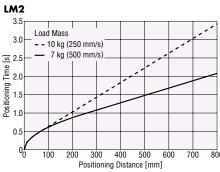
[■] Either **F** (vertical to the mounting foot surface) or **B** (horizontal to the mounting foot surface) indicating the rack moving direction is entered where the box ☐ is located within the product name.

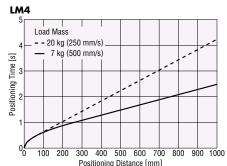
A number indicating the rack stroke is entered where the box ☐ is located within the product name.

■Positioning Distance – Positioning Time

The positioning time (reference) can be checked from the positioning distance.

The positioning time differs depending on the transportable mass.



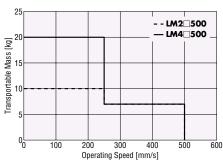


Repetitive Positioning Accuracy (Reference Value)

It is the value measured with the transportable mass. It varies depending on load, driving condition or mounting direction.

Product Name	Rack Moving Direction	Repetitive Positioning Accuracy [mm]	
LM2	Horizontal	+0.25	
LM4	Direction	10.23	
LM2	Vertical	10.07	
LM4	Direction	±0.07	

Operating Speed – Transportable Mass



Notes

[•] When the rack is moved in a vertical direction, the load mass that can be driven is the value obtained by subtracting the rack mass from the transportable mass.
Refer to 'Dimensions' for the rack mass

^{*1} For a value obtained by adding the acceleration thrust of a load to the load thrust, do not exceed the thrust amount.

 *2 The bracket () indicates the value for the product with an electromagnetic brake.

^{*3} For the type with an electromagnetic brake, a 24 VDC±4% specification applies if the wiring distance between the motor and the driver is extended to 20 m using a cable.

The operating speed-transportable mass characteristics shows the data based on Oriental Motor's measurement conditions. If conditions change, the characteristics may change.

Depending on the driving conditions, a considerable amount of heat may be generated by the motor. To protect the absolute sensor, ensure that the motor case temperature is 80 °C or less. (When conforming to UL Standards, it is required to keep the temperature of the motor case at 75 °C or less, since the motor is recognized as insulation class A.)

High-Transportable-Mass Type

Specifications

Frame Size			60 mm	80 mm
Actuator Product Name	Standard		LM2□90AZAC-□	LM4□40AZAC-□
ACTUATOL PRODUCT NAME	with Electromagnetic Brake		LM2□90AZMC-□	LM4□40AZMC-□
	Built-in Controller Type		AZD-CD (Single-Phase/T	hree-Phase 200-240 VAC)
Driver Product Name	Pulse Input Type with RS-48	5 Communication	AZD-CX (Single-Phase/T	hree-Phase 200-240 VAC)
	Pulse Input Type		AZD-C (Single-Phase/Th	rree-Phase 200-240 VAC)
Equipped Motor (AZ Series)			AZN	166
Maximum Speed		mm/s	90	40
Transportable Mass		kg	30	100 (20 mm/s) 70 (40 mm/s)
Maximum Acceleration		m/s ²	0.187	0.074
Thrust*1		N	306	1008 (20 mm/s) 705 (40 mm/s)
Push Force		N	306	1008
Holding Force	Power On	N	306	1008
riolaling roice	with Electromagnetic Brake	N	306	1008
Minimum Travel Amount	Minimum Travel Amount mm		0.001	
Rotor Inertia J: kg m ²		370×10-7 (530×10-7)*2		
Stroke		mm	100, 200, 300, 400, 500, 600, 700, or 800	100, 200, 300, 400, 500, 600, 700, 800, 900, or 1000
Voltage and Frequency			Single-Phase/Three-Phase 200-240 VAC -15 to +6% 50/60 Hz	
Power Supply Input	·	Single-Phase 200-240 VAC	2.	3
		Three-Phase 200-240 VAC	1.	4
Control Power Supply			24 VDC±5%*3	0.25 A (0.5 A)* ²

[■] Either **F** (vertical to the mounting foot surface) or **B** (horizontal to the mounting foot surface) indicating the rack moving direction is entered where the box ☐ is located within the product name.

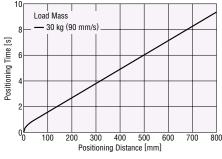
A number indicating the rack stroke is entered where the box ☐ is located within the product name.

Positioning Distance – Positioning Time

The positioning time (reference) can be checked from the positioning distance.

The positioning time differs depending on the transportable mass.





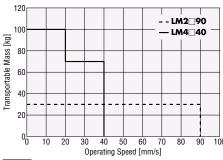
LM4 60 Load Mass -- 100 kg (20 mm/s) -- 70 kg (40 mm/s) 0 10 10 10 20 300 400 500 600 700 800 900 1000 Positioning Distance [mm]

■ Repetitive Positioning Accuracy (Reference Value)

It is the measured value with transportable mass. It varies depending on load, driving condition or mounting direction.

Product Name	Rack Moving Direction	Repetitive Positioning Accuracy [mm]	
LM2	Horizontal	+0.25	
LM4	Direction	±0.25	
LM2	Vertical	10.07	
LM4	Direction	±0.07	

Operating Speed – Transportable Mass



Notes

- The operating speed-transportable mass characteristics shows the data based on Oriental Motor's measurement conditions. If conditions change, the characteristics may change.
- Depending on the driving conditions, a considerable amount of heat may be generated by the motor. To protect the absolute sensor, ensure that the motor case temperature is 80°C or less. (When conforming to the UL Standards, it is required to keep the temperature of the motor case at 75°C or less, since the motor is recognized as insulation class A.)

[•] When the rack is moved in a vertical direction, the load mass that can be driven is the value obtained by subtracting the rack mass from the transportable mass.
Refer to 'Dimensions' for the rack mass.

^{*1} For a value obtained by adding the acceleration thrust of a load to the load thrust, do not exceed the thrust amount.

^{*2} The bracket () indicates the value for the product with an electromagnetic brake.

^{*3} For the type with an electromagnetic brake, a 24 VDC±4% specification applies if the wiring distance between the motor and the driver is extended to 20 m using a cable.

■ Electromagnetic Brake Specifications

Product Name		LM2	LM4	
Brake Type		Power Off Activated Type		
Power Supply Voltage		24 VDC±5%*		
Power Supply Current	А	0.25		
Brake Operating Time	ms	20		
Brake Releasing Time	ms	30		
Time Rating		Continuous		

*For the type with an electromagnetic brake, a 24 VDC±4% specification applies if the wiring distance between the motor and the driver is extended to 20 m using a cable.

■General Specifications

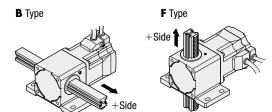


			Driver	
		Rack and Pinion Motor	Built-in Controller Type Pulse Input Type with RS-485 Communication	Pulse Input Type
Thermal Class		130 (B) [UL Recognized 105 (A)]		
Insulation Resist	ance	100 MΩ or more when a 500 VDC megger is applied between the following places: · Case – Motor Windings · Case – Electromagnetic Brake Windings*2 100 MΩ or more when a 500 VDC megger is applied between the following places: · Protective Earth Terminal – Power Supply Terminal · Encoder Connector – Power Supply Terminal · I/O Signal Terminal – Power Supply Terminal		,
Dielectric Strenç	yth	Sufficient to withstand the following for 1 minute: Case – Motor Windings 1.5 kVAC, 50 Hz or 60 Hz Case – Electromagnetic Brake Windings*2 1.5 kVAC, 50 Hz or 60 Hz Sufficient to withstand the following for 1 minute: Protective Earth Terminal – Power Supply Terminal 1.5 kVAC, 50 Hz Encoder Connector – Power Supply Terminal 1.8 kVAC, 50 Hz I/O Signal Terminal – Power Supply Terminal 1.8 kVAC, 50 H		ninal 1.5 kVAC, 50 Hz or 60 Hz 1.8 kVAC, 50 Hz or 60 Hz
Operating	Ambient Temperature	0 to +40 °C (Non-freezing)*3 0 to +55 °C (Non-freezing)*4		ezing)* ⁴
Environment	Ambient Humidity	85% or less (Non-condensing)		
	Atmosphere	No corrosive gases or dust. The product should not be exposed to water, oil or other liquids.		
Degree of Prote	ction	IP30 (Excluding rack moving part and connector part) IP10		IP20
Rotation Detecti Power OFF State	on Range in e (Motor Output Shaft)	±900 Rotations (1800 Rotations)		

- *1 The motor product name (not the actuator product name) is recognized by UL under the UL Standards.
 - The motor product name (not the actuator product name) conforms to the standards to affix the CE Marking.
- $\bigstar 2$ Only for products with an electromagnetic brake.
- *3 It is based on Oriental Motor's measurement conditions.
- *4 When installing a motor to a heat sink of a capacity at least equivalent to an aluminum plate, (200×200 mm), thickness 2 mm.
- Disconnect the motor and driver when taking an insulation resistance measurement or performing a dielectric voltage withstand test.
 Also, do not perform these tests on the absolute sensor part of the motor.

Moving Direction

At the time of shipment, the moving direction of the rack is set as follows.



Please see the separate catalog for the *QSTEP* **AZ**Series product line-up.
To select a product, refer to the separate catalog, or see our website.



■ Rack Permissible Rotational Torque (Moment)

Product Name	Rack Permissible Rotational Torque (Moment)
LM2	0.3 Nm max.
LM4	0.5 Nm max.

[•] Keep the rotational torque below the permissible value.

If the rotational torque is applied too much, the rack bushing will wear in a short time.

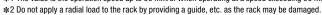


Permissible Radial Load

Stroke [mm]	LM2□90	LM2□500	LM4□40	LM4□500
100	25	25* ¹	120	60* ¹
200	20	20* ¹	90	40* ¹
300	10	10* ¹	70	30 * 1
400	10	10 ^{*1}	60	25* ¹
500	7	7* ¹	50	20 * 1
600	*2	*2	40	15* ¹
700	*2	*2	40	10* ¹
800	*2	*2	25	7*1
900	-	-	20	*2
1000	-	-	15	*2

[■] Either **F** (vertical to the mounting foot surface) or **B** (horizontal to the mounting foot surface) indicating the rack moving direction is entered where the box ☐ is located within the product name.

^{\$1} The value is the operation speed up to 90 mm/s. When operating at a speed exceeding 90 mm/s, do not apply a radial load to the rack by providing a guide, etc.





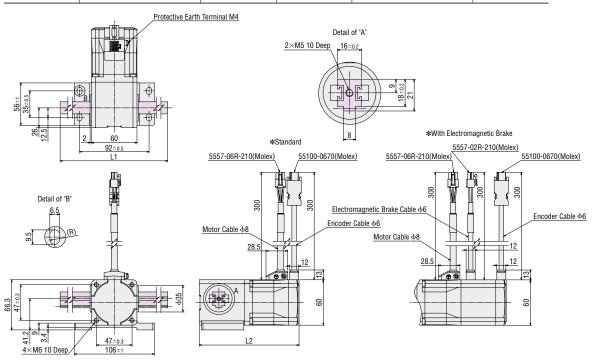
■Dimensions (Unit: mm)

LM2 B Type

Stroke [mm]	Product Name	L1	L2	Mass (Rack Mass Included) [kg]	Rack Mass [kg]
100	LM2B500AZAC-1	229.4		1.9	0.5
200	LM2B500AZAC-2	330.0		2.0	0.6
300	LM2B500AZAC-3	430.4		2.2	0.8
400	LM2B500AZAC-4	531.0	132	2.4	1.0
500	LM2B500AZAC-5	631.5	132	2.6	1.2
600	LM2B500AZAC-6	731.4		2.8	1.4
700	LM2B500AZAC-7	829.5		3.0	1.6
800	LM2B500AZAC-8	930.4		3.2	1.8

♦ Frame Size 60 mm High-Speed Type with Electromagnetic Brake

Stroke [mm]	Product Name	L1	L2	Mass (Rack Mass Included) [kg]	Rack Mass [kg]
100	LM2B500AZMC-1	229.4		2.2	0.5
200	LM2B500AZMC-2	330.0		2.3	0.6
300	LM2B500AZMC-3	430.4		2.5	0.8
400	LM2B500AZMC-4	531.0	178	2.7	1.0
500	LM2B500AZMC-5	631.5	1/0	2.9	1.2
600	LM2B500AZMC-6	731.4		3.1	1.4
700	LM2B500AZMC-7	829.5		3.3	1.6
800	LM2B500AZMC-8	930.4		3.5	1.8



[■] The _____ shaded areas are moving parts.

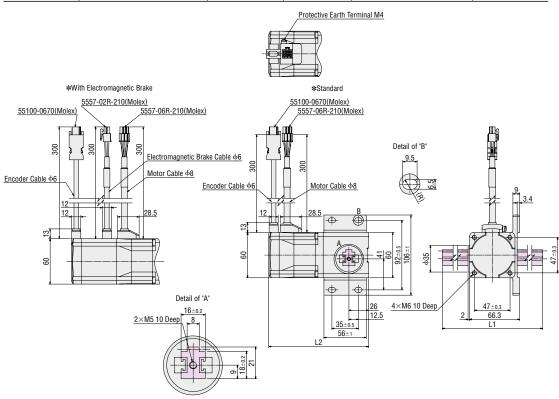
LM2 F Type

♦ Frame Size 60 mm High-Speed Type

Stroke [mm]	Product Name	L1	L2	Mass (Rack Mass Included) [kg]	Rack Mass [kg]
100	LM2F500AZAC-1	229.4		1.9	0.5
200	LM2F500AZAC-2	330.0		2.0	0.6
300	LM2F500AZAC-3	430.4		2.2	0.8
400	LM2F500AZAC-4	531.0	132	2.4	1.0
500	LM2F500AZAC-5	631.5	132	2.6	1.2
600	LM2F500AZAC-6	731.4		2.8	1.4
700	LM2F500AZAC-7	829.5		3.0	1.6
800	LM2F500AZAC-8	930.4		3.2	1.8

♦ Frame Size 60 mm High-Speed Type with Electromagnetic Brake

Stroke [mm]	Product Name	L1	L2	Mass (Rack Mass Included) [kg]	Rack Mass [kg]
100	LM2F500AZMC-1	229.4		2.2	0.5
200	LM2F500AZMC-2	330.0		2.3	0.6
300	LM2F500AZMC-3	430.4		2.5	0.8
400	LM2F500AZMC-4	531.0	170	2.7	1.0
500	LM2F500AZMC-5	631.5	178	2.9	1.2
600	LM2F500AZMC-6	731.4		3.1	1.4
700	LM2F500AZMC-7	829.5		3.3	1.6
800	LM2F500AZMC-8	930.4		3.5	1.8



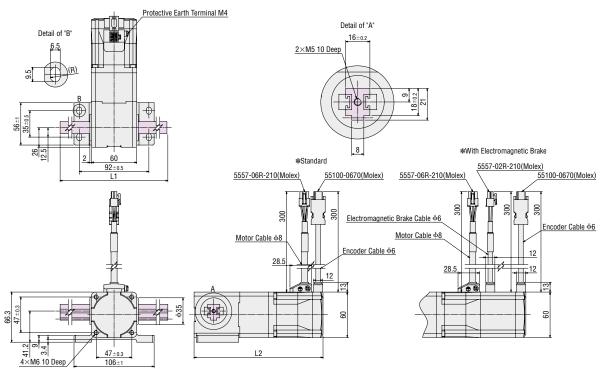
LM2 B Type

♦ Frame Size 60 mm High-Transportable-Mass Type

Stroke [mm]	Product Name	L1	L2	Mass (Rack Mass Included) [kg]	Rack Mass [kg]
100	LM2B90AZAC-1	229.4		2.1	0.5
200	LM2B90AZAC-2	330.0		2.2	0.6
300	LM2B90AZAC-3	430.4		2.4	0.8
400	LM2B90AZAC-4	531.0	170 5	2.6	1.0
500	LM2B90AZAC-5	631.5	170.5	2.8	1.2
600	LM2B90AZAC-6	731.4		3.0	1.4
700	LM2B90AZAC-7	829.5		3.2	1.6
800	LM2B90AZAC-8	930.4		3.4	1.8

\Diamond Frame Size 60 mm High-Transportable-Mass Type with Electromagnetic Brake

Stroke [mm]	Product Name	L1	L2	Mass (Rack Mass Included) [kg]	Rack Mass [kg]
100	LM2B90AZMC-1	229.4		2.5	0.5
200	LM2B90AZMC-2	330.0		2.6	0.6
300	LM2B90AZMC-3	430.4		2.8	0.8
400	LM2B90AZMC-4	531.0	216.5	3.0	1.0
500	LM2B90AZMC-5	631.5	210.5	3.2	1.2
600	LM2B90AZMC-6	731.4		3.4	1.4
700	LM2B90AZMC-7	829.5		3.6	1.6
800	LM2B90AZMC-8	930.4		3.8	1.8



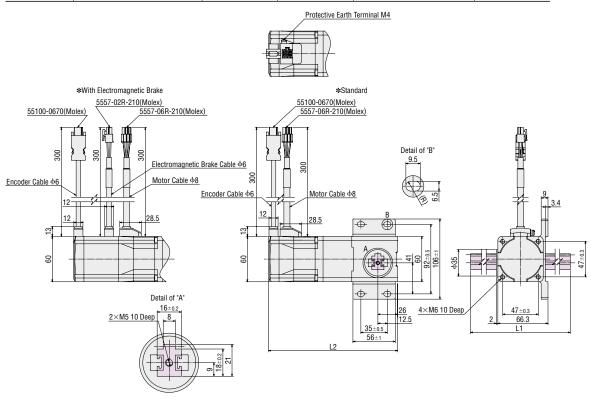
LM2 F Type

♦ Frame Size 60 mm High-Transportable-Mass Type

Stroke [mm]	Product Name	L1	L2	Mass (Rack Mass Included) [kg]	Rack Mass [kg]
100	LM2F90AZAC-1	229.4		2.1	0.5
200	LM2F90AZAC-2	330.0		2.2	0.6
300	LM2F90AZAC-3	430.4		2.4	0.8
400	LM2F90AZAC-4	531.0	170.5	2.6	1.0
500	LM2F90AZAC-5	631.5	170.5	2.8	1.2
600	LM2F90AZAC-6	731.4		3.0	1.4
700	LM2F90AZAC-7	829.5		3.2	1.6
800	LM2F90AZAC-8	930.4		3.4	1.8

\Diamond Frame Size 60 mm High-Transportable-Mass Type with Electromagnetic Brake

Stroke [mm]	Product Name	L1	L2	Mass (Rack Mass Included) [kg]	Rack Mass [kg]
100	LM2F90AZMC-1	229.4		2.5	0.5
200	LM2F90AZMC-2	330.0		2.6	0.6
300	LM2F90AZMC-3	430.4		2.8	0.8
400	LM2F90AZMC-4	531.0	216.5	3.0	1.0
500	LM2F90AZMC-5	631.5	210.5	3.2	1.2
600	LM2F90AZMC-6	731.4		3.4	1.4
700	LM2F90AZMC-7	829.5		3.6	1.6
800	LM2F90AZMC-8	930.4		3.8	1.8



22

[■] The _____ shaded areas are moving parts.

LM4 B Type

♦ Frame Size 80 mm

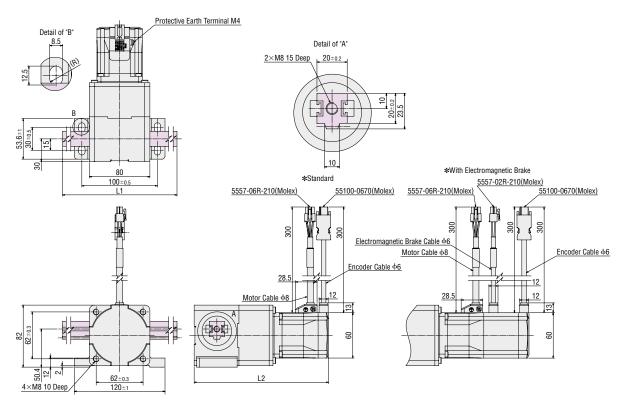
Stroke [mm]	Product Name		L2	Mass (Rac	Rack Mass [kg]					
[IIIIII]				High-Speed Type	High-Transportable-Mass Type	[rg]				
100	LM4B AZAC-1	243.5		2.8	2.9	0.7				
200	LM4B AZAC-2	341.6		3.1	3.2	1.0				
300	LM4B AZAC-3	443.7		3.4	3.5	1.3				
400	LM4B AZAC-4	541.9		3.6	3.7	1.5				
500	LM4B AZAC-5	640.1		1777	1777	1777	177.7	3.9	4.0	1.8
600	LM4B AZAC-6	742.2	177.7	4.2	4.3	2.1				
700	LM4B AZAC-7	840.4		4.5	4.6	2.4				
800	LM4B AZAC-8	942.5		4.8	4.9	2.7				
900	LM4B AZAC-9	1040.7		5.1	5.2	3.0				
1000	LM4B□AZAC-10	1142.8		5.4	5.5	3.3				

[■] Either **40** (40 mm/s) or **500** (500 mm/s) indicating the maximum rack speed is entered where the box 🗆 is located within the product name.

♦ Frame Size 80 mm With Electromagnetic Brake

Stroke	Stroke Product Name	L1	L2	Mass (Rack	Rack Mass [kg]					
[iiiiii]				High-Speed Type	High-Transportable-Mass Type	[Ng]				
100	LM4B AZMC-1	243.5		3.2	3.3	0.7				
200	LM4B_AZMC-2	341.6		3.5	3.6	1.0				
300	LM4B AZMC-3	443.7		3.8	3.9	1.3				
400	LM4B AZMC-4	541.9		4.0	4.1	1.5				
500	LM4B AZMC-5	640.1]	000 7	000.7	000.7	000.7	4.3	4.4	1.8
600	LM4B AZMC-6	742.2	223.7	4.6	4.7	2.1				
700	LM4B_AZMC-7	840.4		4.9	5.0	2.4				
800	LM4B AZMC-8	942.5		5.2	5.3	2.7				
900	LM4B AZMC-9	1040.7	1	5.5	5.6	3.0				
1000	LM4B AZMC-10	1142.8	-	5.8	5.9	3.3				

lacktriangle Either **40** (40 mm/s) or **500** (500 mm/s) indicating the maximum rack speed is entered where the box \Box is located within the product name.



The shaded areas are moving parts.

■LM4 F Type

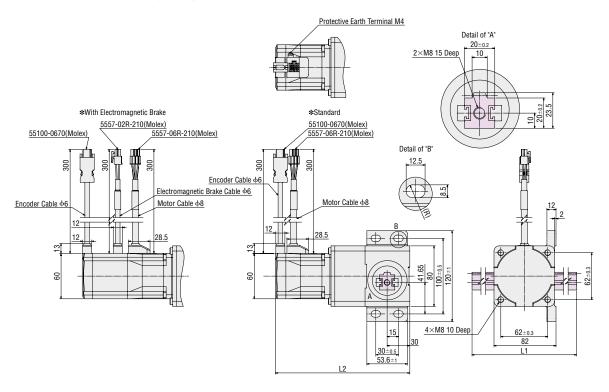
♦ Frame Size 80 mm

Stroke	Stroke Product Name	L1	L2	,	Mass Included) kg]	Rack Mass [kg]			
[iiiii]				High-Speed Type	High-Transportable-Mass Type	[vA]			
100	LM4F□AZAC-1	243.5		2.8	2.9	0.7			
200	LM4F□AZAC-2	341.6		3.1	3.2	1.0			
300	LM4F□AZAC-3	443.7		3.4	3.5	1.3			
400	LM4F□AZAC-4	541.9		3.6	3.7	1.5			
500	LM4F□AZAC-5	640.1]	4777	1777	1777	3.9	4.0	1.8
600	LM4F□AZAC-6	742.2	177.7	4.2	4.3	2.1			
700	LM4F□AZAC-7	840.4		4.5	4.6	2.4			
800	LM4F□AZAC-8	942.5		4.8	4.9	2.7			
900	LM4F□AZAC-9	1040.7		5.1	5.2	3.0			
1000	LM4F AZAC-10	1142.8		5.4	5.5	3.3			

[■] Either **40** (40 mm/s) or **500** (500 mm/s) indicating the maximum rack speed is entered where the box 🗆 is located within the product name.

Stroke [mm]	Product Name	L1	L2	Mass (Rack Mass Included) [kg]		Rack Mass [kg]
				High-Speed Type	High-Transportable-Mass Type	[rg]
100	LM4F□AZMC-1	243.5	223.7	3.2	3.3	0.7
200	LM4F□AZMC-2	341.6		3.5	3.6	1.0
300	LM4F□AZMC-3	443.7		3.8	3.9	1.3
400	LM4F□AZMC-4	541.9		4.0	4.1	1.5
500	LM4F□AZMC-5	640.1		4.3	4.4	1.8
600	LM4F□AZMC-6	742.2		4.6	4.7	2.1
700	LM4F□AZMC-7	840.4		4.9	5.0	2.4
800	LM4F□AZMC-8	942.5		5.2	5.3	2.7
900	LM4F□AZMC-9	1040.7		5.5	5.6	3.0
1000	LM4F□AZMC-10	1142.8		5.8	5.9	3.3

lacktriangle Either **40** (40 mm/s) or **500** (500 mm/s) indicating the maximum rack speed is entered where the box \Box is located within the product name.



The shaded areas are moving parts.

Peripheral Equipment

Photomicrosensor Sets

A photomicrosensor set, which consists of a photomicrosensor (with flexible cable), sensor mounting bracket, shielding plate and installation screw, is provided to facilitate easy return-to-home operation.

All parts needed for return to home operation are included in the set, so you will spend less time designing, fabricating or procuring parts in connection with sensor installation.

Features

Compact

This is a compact sensor that takes into consideration the installation space. It is easy to detect the rack position.

Two Output Signals are Available

By installing a sensor on both sides of the rack, it is possible to detect two signals at both moving ends or the signals at the moving end and the intermediate stop position, separately.

Product Line

Product Name	Applicable Product	List Price
PARP-PS2B	LM2	See Website
PARP-PS4B	LM4	

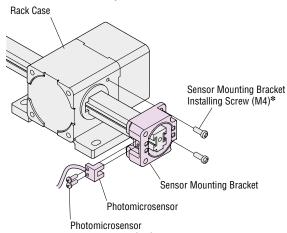
The following items are included with each product.

Photomicrosensors* (2 pieces), Shielding Plates (4 pieces), Sensor Mounting Bracket (1 piece), Photomicrosensor Installation Screws (4 pieces), Operating Manual *With flexible cable (3 m)

Specifications

Product Name	EE-SX951-R (OMRON)		
Power Supply Voltage	5~24 VDC±10 %, Ripple (Peak to Peak) 10 % max.		
Consumption Current	15 mA or less		
Control Output	NPN Open-Collector Output, 5~24 VDC, 50 mA or less Residual Voltage: 0.7 VDC or less (At load current of 50 mA) 0.4 VDC or less (At load current of 5 mA)		
Indicator LED	Detection Indication (Red)		
Logic	Normally Open/Normally Closed (Possible to switch by connection)		

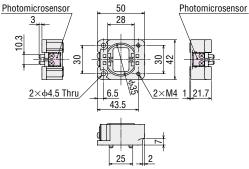
Installation Example



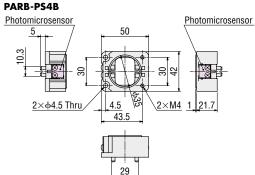
Installing Screw (M3) *Use the screws included with the rack case.

Dimensions (Unit: mm)

PARP-PS2B



• The dimensions with photomicrosensor set attached to L Series are available. Refer to the Oriental Motor website.



Rack Cover (For Photomicrosensor)

It is a simple cover that protects the rack from impact and particles adhesion.

It also prevents grease from adhering to human body, equipment and so on. Use it together with photomicrosensor set (sold separately).

Product Name	Applicable Product	Applicable Stroke [mm]	List Price	
2LSC-P02	LM2	100, 200	See Website	
2LSC-P04	LM2	300, 400		
4LSC-P02	LM4	100, 200		
4LSC-P04	LM4	300, 400		





Oriental motor

These products are manufactured at plants certified with the international standards ISO 9001 (for quality assurance) and ISO 14001 (for systems of environmental management).

Specifications are subject to change without notice. Published in Juli 2019

ORIENTAL MOTOR ITALIA s.r.l.

ORIENTAL MOTOR (EUROPA) GmbH

www.orientalmotor.de

European Headquarters

Schiessstraße 44 40549 Düsseldorf, Germany Tel: 0211-520 670 0 Fax: 0211-520 670 99

Spanish Office

C/Caléndula 93 - Ed. E - Miniparc III 28109 El Soto de La Moraleja, Alcobendas (Madrid), Spain Tel: +34 918 266 565 www.orientalmotor.es

ORIENTAL MOTOR (UK) LTD.

www.oriental-motor.co.uk

Fax: 056-560 504 7

UK Headquarters

Tel: 056-560 504 5

Unit 5, Faraday Office Park, Rankine Road, Basingstoke, Hampshire RG24 8AH, U.K. Tel: 01256-347 090 Fax: 01256-347 099

ORIENTAL MOTOR SWITZERLAND AG

www.orientalmotor.ch

Switzerland Headquarters Badenerstrasse 13 5200 Brugg AG, Switzerland

Italy Headquarters

www.orientalmotor.it

Via XXV Aprile 5

20016 Pero (MI), Italy Tel: 02-939 063 46 Fax: 02-939 063 48

ORIENTAL MOTOR (FRANCE) SARL

www.orientalmotor.fr

France Headquarters

56, Rue des Hautes Pâtures 92000 Nanterre, France Tel: 01-478 697 50 Fax: 01-478 245 16



Other countries: www.orientalmotor.eu

Customer Service Center (Support in German & English)

00800-22 55 66 22°

Mon-Thu: 08:00 - 17:30 CET Friday: 08:00 - 16:00 CET

* Free Call Europe

info@orientalmotor.de

For more information please contact:

UK/072019/VFRS01 Printed in Germany