

# IS810N Multi-Axes Servo Drive Platform

For maximum performance in the most demanding applications

- Three phase 380-480 V supply voltage
- Single and dual axes modules: 850 W - 75 kW\*
- Common power supply module

\*dual axes available up to 18.5 kW

EtherCAT®



CE

# IS810N features and functions

Designed for high performance, multi-axes applications

INOVANCE

IS810N is a modular, scalable servo platform designed for the most complex and demanding industrial applications



- ✓ Advanced functionality
- ✓ Single and dual axes modules available
- ✓ Energy saving with common DC bus
- ✓ Robust design: conformal coating
- ✓ Easy & flexible integration
- ✓ Reduced installation costs
- ✓ Easy commissioning & maintenance

**4.5 kHz current loop bandwidth**

**STO SIL3 according to:  
EN/IEC 61800-5-2**



**Complete EtherCAT functionality**

**Remote service and maintenance with dedicated Ethernet port**

**Packaging**

**Printing**

**Milling**

**Textiles**

**Laser cutting**

**Corrugated cardboard converting**

High dynamic performance with ultra-fast current loop

IS810N meets the needs of European OEM manufacturers of high performance precision machinery. To develop IS810N, Inovance Technology Europe implemented a co-design process that brought together best-in-class R&D knowhow from engineering centres in Europe and Asia.

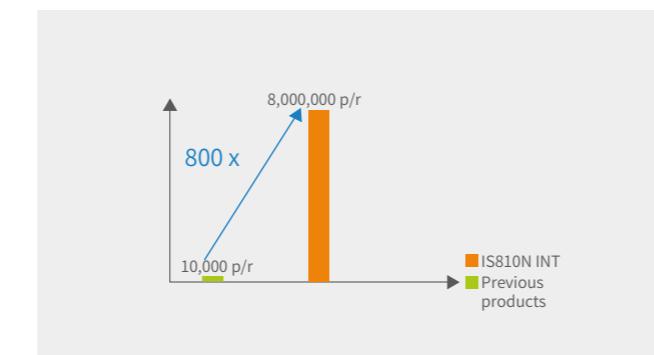
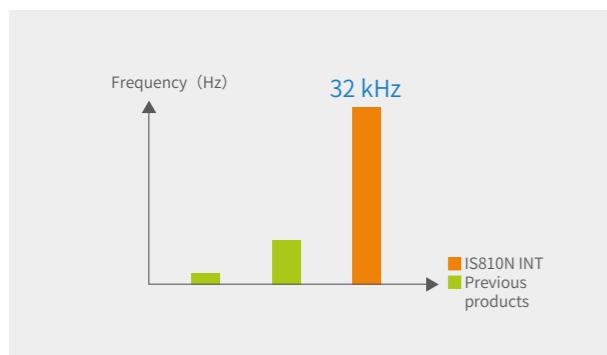
# IS810N – advanced multi-axes servo platform

## Dynamic performance with ultra-fast current loop

IS810N's 4.5 kHz current loop bandwidth allows the motor to follow the motion profile with minimal error.

The drive has achieved perfect synchronization and higher stability by eliminating all delay between the speed loop and current loop.

The result is radically improved system performance with a shorter settling time and higher throughput. In case of mechanical resonance, high performance can be ensured through use of notch filters (up to four notch filters are available for simultaneous use if necessary).



Speed and position loop cycle time: 31.25 µs

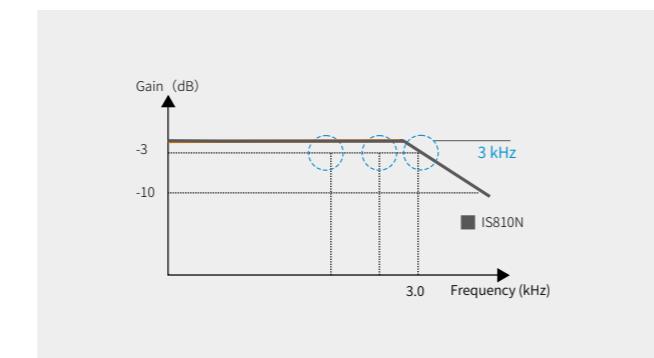
4 times faster than previous generation products



Current loop cycle time: 1.6 µs

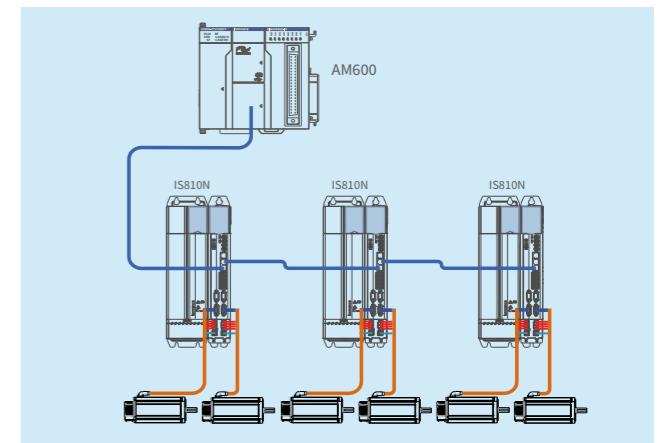
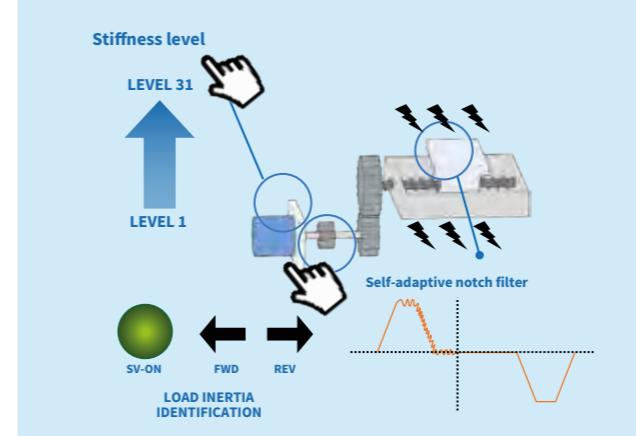
Matches with 23 bit absolute encoder

Equivalent resolution of 0.15 arc seconds



3 kHz speed loop bandwidth

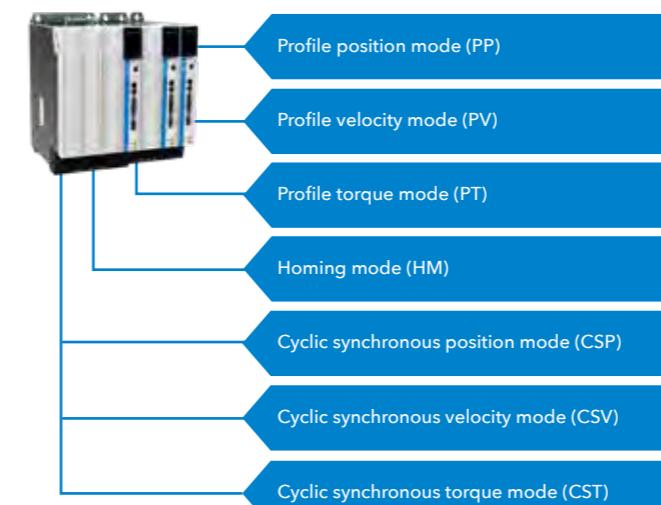
# IS810N – advanced multi-axes servo platform



## Complete EtherCAT functionality

The EtherCAT CiA Drive Profile 402 contains all seven motion profiles. Additionally, the SYNC object enables precise operation of the EtherCAT distributed clock to allow perfect synchronisation between drives. Meanwhile, a dedicated Ethernet port with a Modbus TCP/IP protocol allows efficient servicing and commissioning through the InoDriverShop PC tool.

Please note: a CANopen slave protocol is supported by the IS810P variant



Seven CiA 402 motion profiles are supported

## Easy commissioning with smart tuning functions

Machine performance can be optimized by using IS810N's automatic gain function to set the stiffness level to achieve fast response and stability.

- Online and offline load inertia identification
- Automatically adjust speed and position loop gains by setting the stiffness level
- Automated detection of vibration frequency allows notch filter to be automatically set
- Damping filter suppresses vibrations with a characteristic frequency of 1-100 Hz

## Remote service and maintenance

An Ethernet port with Modbus TCP/IP protocol is available for commissioning, remote monitoring, diagnostics and maintenance.



# The IS810N multi-axes solution

## Product overview

Ultra-fast current loop (>4 kHz bandwidth)

23 bit serial single/multi-turn absolute encoders

Power supply unit, common DC bus

45 kW rectifier unit  
100 mm wide



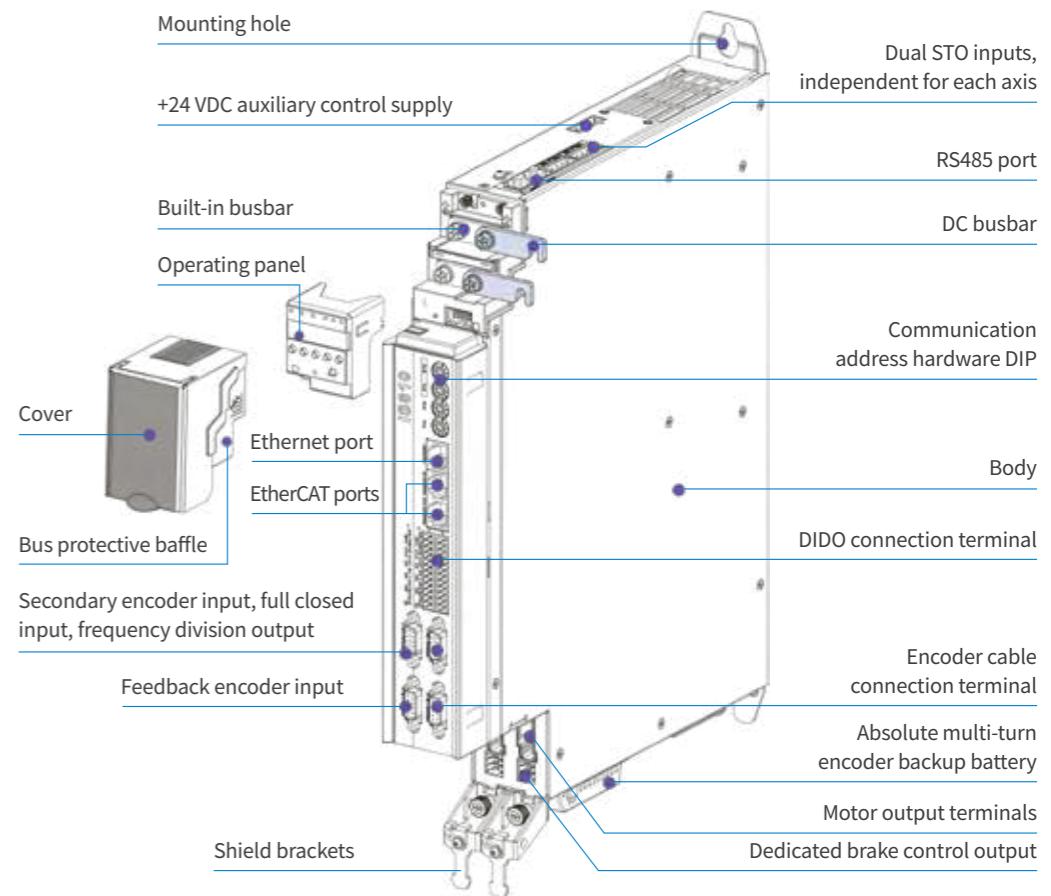
**SIL3**  
Safety Integrity Level

### IS810N series servo drive key features

High performance
• Current loop bandwidth > 4 kHz *1
• Speed loop bandwidth > 2 kHz *1
Safety on board
• Dual input for STO function (SIL 3)
Digital I/O
• 6 DI (2 fast inputs) + 2 DO
Power supply voltage range
• Three phase AC 380 V ~ 480 V, +10 ~ -15%, -50/60 Hz
Network
• EtherCAT® - CiA 402 motion profiles: PP, PV, PT, HM, CSP, CSV, CST
• Ethernet Modbus TCP/IP
Easy to use
• Fine tuning with PC software (InoDriverShop)
Smart tuning
• Inertia auto-tuning (on-line/off-line)
• Automatic loop gains tuning
• Adaptive notch filter (4 filters available)
• Automatic/manual damping filter for low frequency resonance

\*1 – Maximum theoretical performance achievable by the drive

## IS810N – 2 axes in 1 module

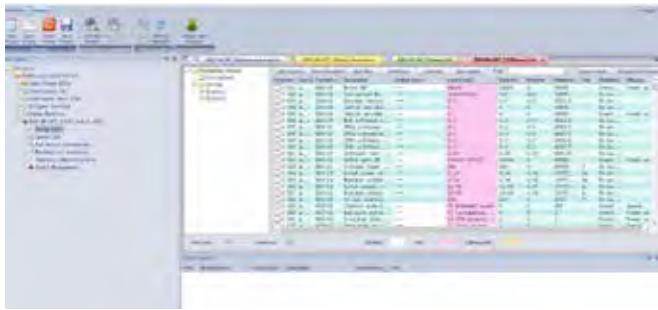


# PC software tools

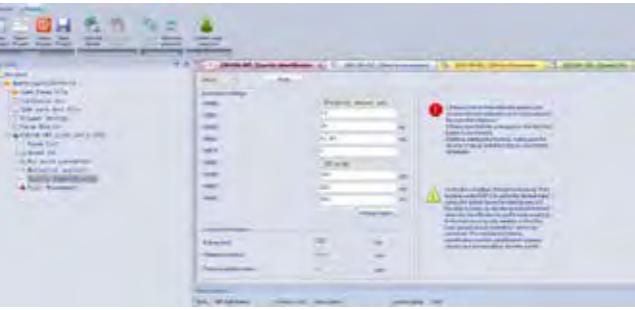
## InoDriverShop

InoDriverShop is Inovance's PC-based software offering. It is based on a familiar Windows interface. InoDriverShop can upload and download drive parameters, and features a variety of other functions, such as a real-time oscilloscope, commissioning tools (e.g. inertia auto-tuning), and online software upgrades.

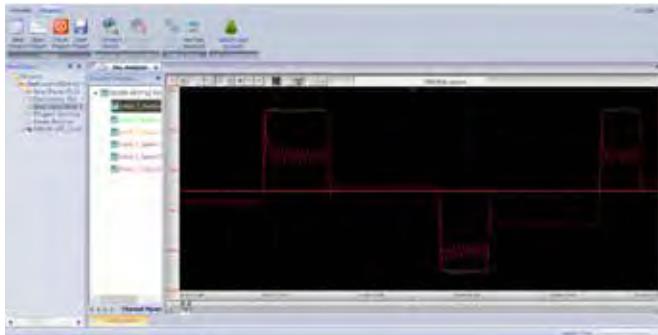
Upload parameters from the drive



Inertia auto-tuning



Real-time oscilloscope



Drive selection tool



# IS810N drive Product ordering code

IS810 N 50M 4T D 3R5 INT

① ② ③ ④ ⑤ ⑥ ⑦

① Servo drive series:  
IS810

④ Voltage supply:  
4T: 380-480 V

⑥ Rated current:	⑦ Model:
3RS 3.5 A	037 37 A
5R4 5.4 A	045 45 A
8R4 8.4 A	060 60 A
012 11.9 A	075 75 A
017 16.5 A	091 91 A
021 20.8 A	112 112 A
026 25.7 A	152 152 A
032 32 A	

② Control board type:  
N: Ethercat

⑤ Drive module type:  
S: single  
D: dual

③ Module type:  
50M: drive

INT: international edition

# MD810 rectifier Product ordering code

MD810 - 20M 4T 45 G 1 0 0 - INT

① ② ③ ④ ⑤ ⑥ ⑦ ⑧ ⑨

① Rectifier series:  
MD810

④ Rectifier (rated power):  
22: 22 kW  
45: 45 kW  
110: 110 kW  
160: 160 kW  
355: 355 kW

⑦ Optional communication component  
**Rectifier:**  
0: built-in RS485 (Modbus-RTU), CANopen and CANlink communications

② Module type:  
20M: rectifier

③ Voltage supply:  
4T: 380-480 V

⑤ Model  
G: general model

⑧ Optional features  
**Rectifier:**  
0: no optional features available

⑥ Optional functional component  
**Rectifier:**  
0: without built-in brake  
1: with built-in brake (22 & 45 kW only)

⑨ Model:  
INT: international edition

# IS810N ratings

## Single drives

Model	Size	Rated power (kW)	Rated input DC current (A)	Rated output AC current (A)	Peak output AC current for 3 s (A)
Input voltage: 537–679 VDC (operating range: 350–800 VDC); output voltage: 0–480 VAC					
IS810N50M4TD3R5INT	1 (50 mm)	0.85	5	3.5	8.5
IS810N50M4TD5R4INT		1.3	14	5.4	14
IS810N50M4TD8R4INT		1.8	24	8.4	20
IS810N50M4TD012INT		2.9	34	12	28
IS810N50M4TD017INT	2 (100 mm)	4.4	44	16.5	42
IS810N50M4TD021INT		5.5	54	20.8	55
IS810N50M4TD026INT		7.5	62	25.7	65
IS810N50M4TD032INT		15	80	32	80
IS810N50M4TD037INT		18.5	92	37	92.5

\*Please note: for ISMG motor order codes, please consult with your local Inovance representative

## Dual drives

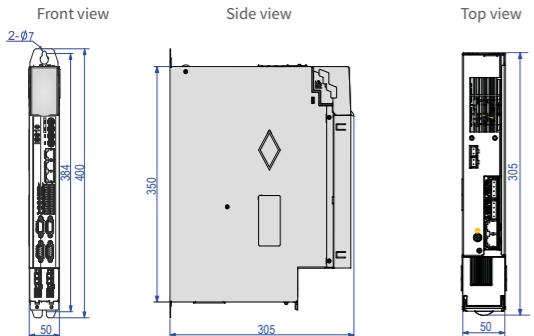
Model	Size	Rated power (kW)	Rated input DC current (A)	Rated output AC current (A)	Peak output AC current for 3 s (A)
Input voltage: 537–679 VDC (operating range: 350–800 VDC); output voltage: 0–480 VAC					
IS810N50M4TD3R5INT	1 (50 mm)	0.85	10	3.5	8.5
IS810N50M4TD5R4INT		1.3	14	5.4	14
IS810N50M4TD8R4INT		1.8	24	8.4	20
IS810N50M4TD012INT		2.9	34	12	28
IS810N50M4TD017INT	2 (100 mm)	4.4	44	16.5	42
IS810N50M4TD021INT		5.5	54	20.8	55
IS810N50M4TD026INT		7.5	62	25.7	65
IS810N50M4TD032INT		15	80	32	80
IS810N50M4TD037INT		18.5	92	37	92.5

## Rectifiers

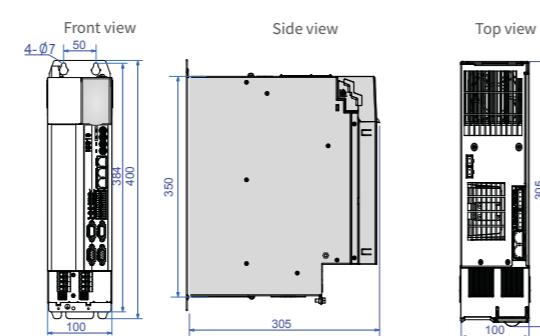
Model	Size	Rated power (kW)	Rated input AC current (A)	Rated output DC current (A)	Braking unit
MD810-20M4T22G1XX-INT	1 (50 mm)	22	59	56	Built-in
MD810-20M4T45G1XX-INT	2 (100 mm)	45	112	110	Built-in
MD810-20M4T110GOXX-INT	3 (200 mm)	110	196	240	MDBUN-60-(5)Tx2
MD810-20M4T160GOXX-INT	4 (300 mm)	160	292	358	MDBUN-90-(5)Tx2
MD810-20M4T355GOXX-INT	5 (180 mm)	355	619	759	MDBUN-200-(5)Tx3

# Overview of IS810N series servo drives

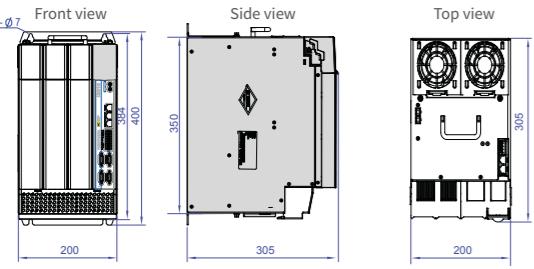
## Dimensions of single drive units



Drive unit model (size 1)	Physical dimensions (mm)				Mounting hole (mm) (W1)	Mounting hole diameter (mm) (H1)	Mass (kg)	
	(H2)	(H)	(W)	(D)				
IS810N50M4TS3R5INT	400	350	50	305	-	384	Ø7	4.1
IS810N50M4TS5R4INT	400	350	50	305	-	384	Ø7	4.1
IS810N50M4TS8R4INT	400	350	50	305	-	384	Ø7	4.1
IS810N50M4TS012INT	400	350	50	305	-	384	Ø7	4.1

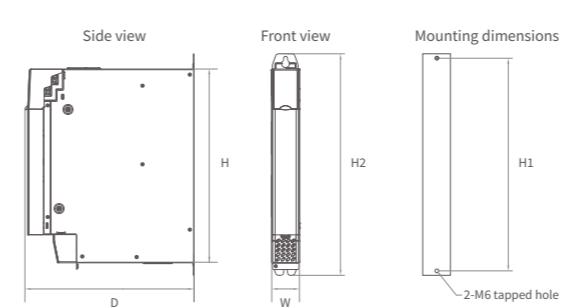


Drive unit model (size 2)	Physical dimensions (mm)				Mounting hole (mm) (W1)	Mounting hole diameter (mm) (H1)	Mass (kg)		
	(H2)	(H)	(W)	(D)					
IS810N50M4TS017INT	400	350	100	305	50	-	384	Ø7	6.8
IS810N50M4TS021INT	400	350	100	305	50	-	384	Ø7	6.8
IS810N50M4TS026INT	400	350	100	305	50	-	384	Ø7	6.8
IS810N50M4TS032INT	400	350	100	305	50	-	384	Ø7	6.8
IS810N50M4TS037INT	400	350	100	305	50	-	384	Ø7	7.4
IS810N50M4TS045INT	400	350	100	305	50	-	384	Ø7	9.2
IS810N50M4TS060INT	400	350	100	305	50	-	384	Ø7	9.2
IS810N50M4TS075INT	400	350	100	305	50	-	384	Ø7	9.9

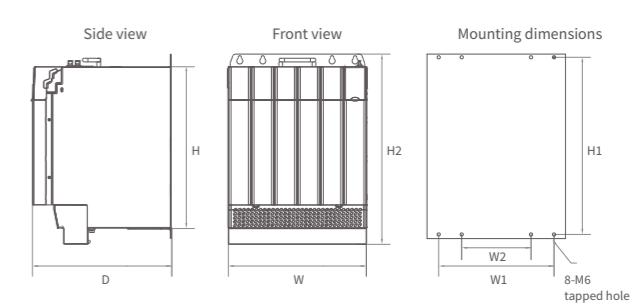


Drive unit model (size 3)	Physical dimensions (mm)				Mounting hole (mm) (W1)	Mounting hole diameter (mm) (H1)	Mass (kg)		
	(H2)	(H)	(W)	(D)					
IS810N50M4TS090INT	400	350	200	305	150	-	384	Ø7	16.4
IS810N50M4TS112INT	400	350	200	305	150	-	384	Ø7	17.8
IS810N50M4TS152INT	400	350	200	305	150	-	384	Ø7	18.8

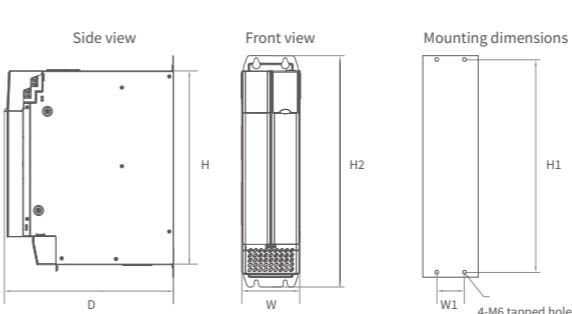
## Dimensions of rectifier units



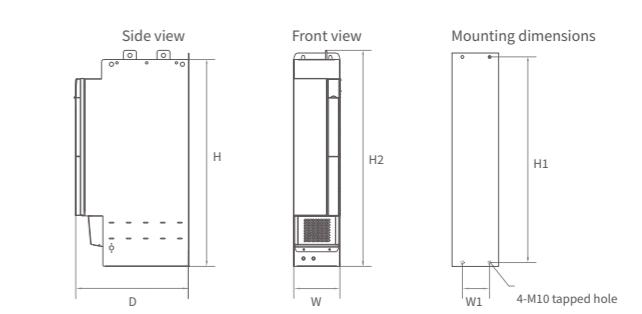
Rectifier unit model (size 1)	Physical dimensions (mm)				Mounting hole (mm) (W1)	Mounting hole diameter (mm) (H1)	Mass (kg)		
	(H2)	(H)	(W)	(D)					
MD810-20M4T22GXXX	400	350	50	305	-	-	384	Ø7	3.8



Rectifier unit model (size 4)	Physical dimensions (mm)				Mounting hole (mm) (W1)	Mounting hole diameter (mm) (H1)	Mass (kg)		
	(H2)	(H)	(W)	(D)					
MD810-20M4T160GXXX	400	350	300	305	250	150	384	Ø7	38

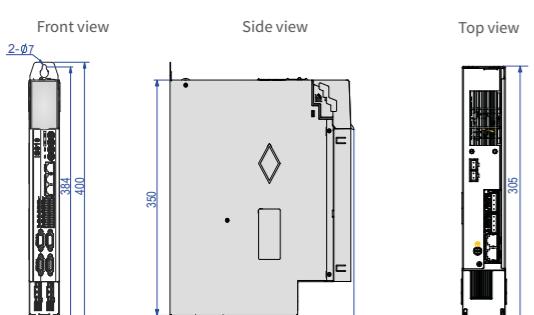


Rectifier unit model (size 2)	Physical dimensions (mm)				Mounting hole (mm) (W1)	Mounting hole diameter (mm) (H1)	Mass (kg)		
	(H2)	(H)	(W)	(D)					
MD810-20M4T45GXXX	400	350	100	305	50	-	384	Ø7	8

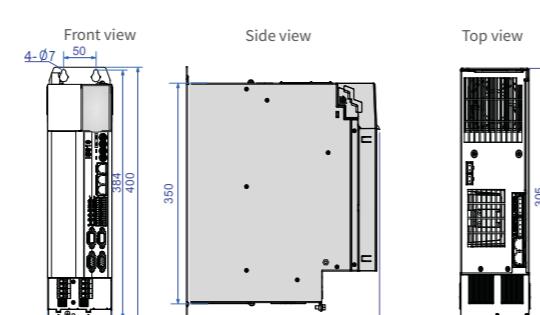


Rectifier unit model (size 5)	Physical dimensions (mm)				Mounting hole (mm) (W1)	Mounting hole diameter (mm) (H1)	Mass (kg)		
	(H2)	(H)	(W)	(D)					
MD810-20M4T355GXXX	835	800	180	445	105	-	795	Ø12	65

## Dimensions of dual drive units



Drive unit model (size 1)	Physical dimensions (mm)				Mounting hole (mm) (W1)	Mounting hole diameter (mm) (H1)	Mass (kg)	
	(H2)	(H)	(W)	(D)				
IS810N50M4TD3R5INT	400	350	50	305	-	384	Ø7	4.4
IS810N50M4TD5R4INT	400	350	50	305	-	384	Ø7	4.4
IS810N50M4TD8R4INT	400	350	50	305	-	384	Ø7	4.4
IS810N50M4TD012INT	400	350	50	305	-	384	Ø7	4.4



||
||
||

# IS810N Selection chart

Power supply voltage for all drives: 3 phase 400 V

Motor base speed (RPM)	Motor maximum speed (RPM)	Motor power (W)	Motor rated torque (N·m)	Motor peak torque (N·m)	Motor frame size (mm)	Rotor inertia (0.0001x kg·m²)	MS1 motor type	IS810N type**	IS810N rated current (A)	IS810N peak current (A)	Size	Dimensions H x W x D (mm)
3,000	6,000	50	0.16	0.56	40x40	0.026	MS1H1-05B30CB-A330Z	IS810N50M4T_3R5INT	3.5	8.50	1	400 x 50 x 305
3,000	6,000	100	0.32	1.12	40x40	0.041	MS1H1-10B30CB-A330Z	IS810N50M4T_3R5INT	3.5	8.50	1	400 x 50 x 305
3,000	6,000	200	0.64	2.24	60x60	0.207	MS1H1-20B30CB-A331Z	IS810N50M4T_3R5INT	3.5	8.50	1	400 x 50 x 305
3,000	6,000	400	1.27	3.75	60x60	0.376	MS1H1-40B30CB-A331Z	IS810N50M4T_3R5INT	3.5	8.50	1	400 x 50 x 305
3,000	6,000	400	1.27	4.46	60x60	0.376	MS1H1-40B30CB-A331Z	IS810N50M4T_5R4INT	5.4	14.00	1	400 x 50 x 305
3,000	6,000	400	1.27	3.75	60x60	0.657	MS1H4-40B30CB-A331Z	IS810N50M4T_3R5INT	3.5	8.50	1	400 x 50 x 305
3,000	6,000	400	1.27	4.46	60x60	0.657	MS1H4-40B30CB-A331Z	IS810N50M4T_5R4INT	5.4	14.00	1	400 x 50 x 305
3,000	6,000	550	1.75	5.72	80x80	1.06	MS1H1-55B30CB-A331Z*	IS810N50M4T_5R4INT	5.4	14.00	1	400 x 50 x 305
3,000	6,000	750	2.39	6.93	80x80	1.38	MS1H1-75B30CB-A331Z	IS810N50M4T_5R4INT	5.4	14.00	1	400 x 50 x 305
3,000	6,000	750	2.39	8.36	80x80	2	MS1H4-75B30CB-A331Z	IS810N50M4T_8R4INT	8.4	20.00	1	400 x 50 x 305
3,000	6,000	750	2.39	6.93	80x80	2	MS1H4-75B30CB-A331Z	IS810N50M4T_5R4INT	5.4	14.00	1	400 x 50 x 305
3,000	6,000	1,000	3.18	7.93	80x80	1.75	MS1H1-10C30CB-A331Z*	IS810N50M4T_8R4INT	8.4	20.00	1	400 x 50 x 305
3,000	6,000	1,000	3.18	11.10	80x80	1.75	MS1H1-10C30CB-A331Z*	IS810N50M4T_012INT	12.0	28.00	1	400 x 50 x 305
3,000	6,000	1,000	3.18	9.54	100x100	1.87	MS1H2-10C30CD-A331Z	IS810N50M4T_5R4INT	5.4	14.00	1	400 x 50 x 305
3,000	5,000	1,500	4.9	14.70	100x100	2.46	MS1H2-15C30CD-A331Z	IS810N50M4T_5R4INT	5.4	14.00	1	400 x 50 x 305
3,000	5,000	2,000	6.36	19.10	100x100	3.06	MS1H2-20C30CD-A331Z	IS810N50M4T_8R4INT	8.4	20.00	1	400 x 50 x 305
3,000	5,000	2,500	7.96	19.12	100x100	3.65	MS1H2-25C30CD-A331Z	IS810N50M4T_8R4INT	8.4	20.00	1	400 x 50 x 305
3,000	5,000	2,500	7.96	23.90	100x100	3.65	MS1H2-25C30CD-A331Z	IS810N50M4T_012INT	12.0	28.00	1	400 x 50 x 305
3,000	5,000	3,000	9.8	27.44	130x130	7.72	MS1H2-30C30CD-A331Z	IS810N50M4T_012INT	12.0	28.00	1	400 x 50 x 305
3,000	5,000	3,000	9.8	29.40	130x130	7.72	MS1H2-30C30CD-A331Z	IS810N50M4T_017INT	16.5	42.00	2	400 x 100 x 305
3,000	5,000	4,000	12.6	37.80	130x130	12.1	MS1H2-40C30CD-A331Z	IS810N50M4T_017INT	16.5	42.00	2	400 x 100 x 305
3,000	5,000	5,000	15.8	41.65	130x130	15.4	MS1H2-50C30CD-A331Z	IS810N50M4T_017INT	16.5	42.00	2	400 x 100 x 305
3,000	5,000	5,000	15.8	47.60	130x130	15.4	MS1H2-50C30CD-A331Z	IS810N50M4T_021INT	20.8	55.00	2	400 x 100 x 305
1,500	3,000	850	5.39	13.50	130x130	13.3	MS1H3-85B15CD-A331Z	IS810N50M4T_3R5INT	3.5	8.50	1	400 x 50 x 305
1,500	3,000	1,300	8.34	20.85	130x130	17.8	MS1H3-13C15CD-A331Z	IS810N50M4T_5R4INT	5.4	14.00	1	400 x 50 x 305
1,500	3,000	1,800	11.5	28.75	130x130	25	MS1H3-18C15CD-A331Z	IS810N50M4T_8R4INT	8.4	20.00	1	400 x 50 x 305
1,500	3,000	2,900	18.6	37.20	180x180	55	MS1H3-29C15CD-A331Z	IS810N50M4T_012INT	12.0	28.00	1	400 x 50 x 305
1,500	3,000	4,400	28.4	71.10	180x180	88.9	MS1H3-44C15CD-A331Z	IS810N50M4T_017INT	16.5	42.00	2	400 x 100 x 305
1,500	3,000	5,500	35	87.60	180x180	107	MS1H3-55C15CD-A331Z	IS810N50M4T_021INT	20.8	55.00	2	400 x 100 x 305
1,500	3,000	7,500	48	119.00	180x180	141	MS1H3-75C15CD-A331Z	IS810N50M4T_026INT	25.7	65.00	2	400 x 100 x 305

\*Motor does not have an option with a brake    \*\*All drives are available in single axis (TS) or dual axes (TD)

To select motors with higher ratings, please consult with your local Inovance representative

## MS1 motor Product ordering code

MS1 H1 - 40B 30C B - A3 3 1 Z - INT

① ② ③ ④ ⑤ ⑥ ⑦ ⑧ ⑨ ⑩

① **Motor series:**  
MS1 series servo motor

④ **Rated speed (RPM)**  
One number and one letter  
A: x1  
B: x10  
C: x100  
D: x1000  
E: x10000  
e.g. 30C: 3000 RPM

⑦ **Shaft connection mode**  
1: plain shaft  
2: solid, keyed  
3: solid, keyed with threaded holes  
5: solid with threaded holes

② **Type:**

H1: low inertia, small capacity  
H2: low inertia, medium capacity  
H3: medium inertia, medium capacity  
H4: medium inertia, small capacity

③ **Rated power (W)**

One number and one letter  
A: x1  
B: x10  
C: x100  
D: x1000  
E: x10000  
Example: 40B: 400 W

⑤ **Voltage class**

B: 220 V  
D: 380 V  
A3: multi-turn absolute encoder

⑧ **Brake, reducer and oil seal**

0: none  
1: oil seal  
2: brake  
4: oil seal and brake

Z: terminal type

⑩ **Model:**  
INT: international edition

# IS810N

## Cable selection chart

IS810N drive type code	Servo motor type code	23 bit multi-turn encoder cables	20/23 bit single-turn encoder cables	Power cables for motors without brake	Power cables for motors with brake
IS810N50M4TD3R5INT dual axis	MS1H3-85B15CD-XXXXZ	S6-L-P021-XX,X	S6-L-P011-XX,X	S6-L-M111-XX,X	S6-L-B111-XX,X
IS810N50M4TD3R5INT dual axis	MS1H1-05B30CB-XXXXZ	S6-L-P024-XX,X (front outlet) S6-L-P025-XX,X (back outlet)	S6-L-P014-XX,X (front outlet) S6-L-P015-XX,X (back outlet)	S6-L-M107-XX,X (front outlet) S6-L-M108-XX,X (back outlet)	S6-L-B107-XX,X (front outlet) S6-L-B108-XX,X (back outlet)
IS810N50M4TD3R5INT dual axis	MS1H1-10B30CB-XXXXZ	S6-L-P024-XX,X (front outlet) S6-L-P025-XX,X (back outlet)	S6-L-P014-XX,X (front outlet) S6-L-P015-XX,X (back outlet)	S6-L-M107-XX,X (front outlet) S6-L-M108-XX,X (back outlet)	S6-L-B107-XX,X (front outlet) S6-L-B108-XX,X (back outlet)
IS810N50M4TD3R5INT dual axis	MS1H1-20B30CB-XXXXZ	S6-L-P024-XX,X (front outlet) S6-L-P025-XX,X (back outlet)	S6-L-P014-XX,X (front outlet) S6-L-P015-XX,X (back outlet)	S6-L-M107-XX,X (front outlet) S6-L-M108-XX,X (back outlet)	S6-L-B107-XX,X (front outlet) S6-L-B108-XX,X (back outlet)
IS810N50M4TD5R4INT dual axis	MS1H1-40B30CB-XXXXZ	S6-L-P024-XX,X (front outlet) S6-L-P025-XX,X (back outlet)	S6-L-P014-XX,X (front outlet) S6-L-P015-XX,X (back outlet)	S6-L-M107-XX,X (front outlet) S6-L-M108-XX,X (back outlet)	S6-L-B107-XX,X (front outlet) S6-L-B108-XX,X (back outlet)
IS810N50M4TD5R4INT dual axis	MS1H2-10C30CD-XXXXZ	S6-L-P021-XX,X	S6-L-P011-XX,X	S6-L-M111-XX,X	S6-L-B111-XX,X
IS810N50M4TD5R4INT dual axis	MS1H2-15C30CD-XXXXZ	S6-L-P021-XX,X	S6-L-P011-XX,X	S6-L-M111-XX,X	S6-L-B111-XX,X
IS810N50M4TD5R4INT dual axis	MS1H3-13				

## Motor cables Without brake

Cable type	Item code	L (mm)	Appearance
Power cable for MS1H1/H4 servo motors without brake (back outlet)	S6-L-M108-3.0	3,000	
	S6-L-M108-5.0	5,000	
	S6-L-M108-10.0	10,000	
Power cable for MS1H1/H4 servo motors without brake (front outlet)	S6-L-M107-3.0	3,000	
	S6-L-M107-5.0	5,000	
	S6-L-M107-10.0	10,000	
Power cable for MS1H2/H3 servo motors without brake	S6-L-M111-3.0	3,000	
	S6-L-M111-5.0	5,000	
	S6-L-M111-10.0	10,000	
	S6-L-M112-3.0	3,000	
	S6-L-M112-5.0	5,000	
	S6-L-M112-10.0	10,000	
	S6-L-M122-3.0	3,000	
	S6-L-M122-5.0	5,000	
	S6-L-M122-10.0	10,000	

## Motor cables With brake

Cable type	Item code	L (mm)	Appearance
Power cable for MS1H1/H4 servo motors with brake (back outlet)	S6-L-B108-3.0	3,000	
	S6-L-B108-5.0	5,000	
	S6-L-B108-10.0	10,000	
Power cable for MS1H1/H4 servo motors with brake (front outlet)	S6-L-B107-3.0	3,000	
	S6-L-B107-5.0	5,000	
	S6-L-B107-10.0	10,000	
Power cable for MS1H2/H3 servo motors with brake	S6-L-B111-3.0	3,000	
	S6-L-B111-5.0	5,000	
	S6-L-B111-10.0	10,000	
	S6-L-B112-3.0	3,000	
	S6-L-B112-5.0	5,000	
	S6-L-B112-10.0	10,000	
	S6-L-B122-3.0	3,000	
	S6-L-B122-5.0	5,000	
	S6-L-B122-10.0	10,000	

## Encoder cables

Cable type	Item code	L (mm)	Appearance
20/23 bit single-turn encoder cable (back outlet) for MS1H1/H4 servo motors	S6-L-P015-3.0	3,000	
	S6-L-P015-5.0	5,000	
	S6-L-P015-10.0	10,000	
20/23 bit single-turn encoder cable (front outlet) for MS1H1/H4 servo motors	S6-L-P014-3.0	3,000	
	S6-L-P014-5.0	5,000	
	S6-L-P014-10.0	10,000	
20/23 bit single-turn encoder cable for MS1H2/H3 servo motors	S6-L-P011-3.0	3,000	
	S6-L-P011-5.0	5,000	
	S6-L-P011-10.0	10,000	
23 bit multi-turn encoder cable (back outlet) for MS1H1/H4 servo motors	S6-L-P025-3.0	3,000	
	S6-L-P025-5.0	5,000	
	S6-L-P025-10.0	10,000	
23 bit multi-turn encoder cable (front outlet) for MS1H1/H4 servo motors	S6-L-P024-3.0	3,000	
	S6-L-P024-5.0	5,000	
	S6-L-P024-10.0	10,000	
23 bit multi-turn encoder cable for MS1H2/H3 servo motors	S6-L-P021-3.0	3,000	
	S6-L-P021-5.0	5,000	
	S6-L-P021-10.0	10,000	

## Communications cables

Cable type	Item code	L (mm)	Appearance
Ethernet communications cable	S6-L-T04-0.3	300	
	S6-L-T04-3.0	3,000	

## Connector and battery kits

Model	Connector kit:	Battery set for absolute encoder back up
MS1H2	S6-C2 (CN1 & CN2 terminal, 20-18 pin & 20-29 pin connector)	S6-C4 (battery & battery case) Single axes: ES-A3 Dual axes: S81-C4
MS1H3 (1.8 kW & below)	S6-C2 (CN1 & CN2 terminal, 20-18 pin & 20-29 pin connector)	
MS1H3 (2.9 kW)	S6-C3 (CN1 & CN2 terminal, 20-22 pin & 20-29 pin connector)	
MS1H3 (above 2.9 kW)		

# Driven by Technology

AC Drives



AC MultiDrives



MV Drives



Single-Axis Servos



Multi-Axes Servos



Robotics & Motion Controllers



PLCs & HMIs



CNC Machine Tool Solutions



Electric Vehicle Inverters



## INOVANCE

Forward, Always Progressing

### International Offices

#### Germany-Stuttgart

Tel: +49 (0) 7144 8990  
sales.de@inovance.eu  
www.inovance.eu

#### Italy-Milano

Tel: +39 (0) 2268 22318  
sales.it@inovance.eu

#### France-Bordeaux

Tel: +33 (0) 5594 01050  
sales.fr@inovance.eu

#### Turkey-Istanbul

Tel: +90 (0) 21 6706 1789  
info.turkey@inova-automation.com

#### India

Head Office Chennai  
Tel: +91 (0) 44 4380 0201  
Ahmedabad  
Tel: +91 (0) 79 4003 4274  
Mumbai Tel: +91 (0) 22 4971 5883  
Delhi Tel: +91 (0) 11 4165 4524  
Sales Network in Kolkata, Bengaluru,  
Coimbatore, Hyderabad, Pune  
info.inovaindia@inova-automation.com

#### South Korea-Seoul

Tel: +82 (0) 10 7428 5732  
info@inova-automation.com

#### Hong Kong SAR

Tel: +852 2751 6080  
info@inova-automation.com

#### Inovance Technology Companies

Shenzhen Inovance Technology Co. Ltd.  
Suzhou Inovance Technology Co. Ltd.

For other country distributors, contact the Hong Kong office.

## INOVANCE

Forward, Always Progressing

Inovance Technology  
[www.inovance.com](http://www.inovance.com)

**inova**  
automation  
by INOVANCE